

# 承 认 书

Approval Sheet

客户 (Customer): /

客户料号 (Cus .P/N): /

华联威料号 (HLW P/N): DP21-0335-G61018

品名规格 (PronameSpec): DP 20PIN 母座 180 度插板式铜壳

送样日期 (Delivery Date): 2023/01/31

承认日期 (Acknowledge Date): 2023/01/31

|   |                  |                           |                    |
|---|------------------|---------------------------|--------------------|
| Approved No:  |                  | 客 户<br>Customer           |                    |
| 采 购 部<br>Purchasing Dept  | 品 质 部<br>QC Dept | 工 程 部<br>Engineering Dept | 确 认<br>Approved By |
|   |                  |                           |                    |
| 深 圳 市 华 联 威 电 子 科 技 有 限 公 司<br>SHEN ZHEN SHI HUA LIAN WEI ELECTRONICS TECHNOLOGY CO; LTD. |                  |                           |                    |
| 业 务 部<br>Sales Dept   | 品 管 部<br>QC Dept | 工 程 部<br>Engineering Dept | 核 准<br>Checked By  |
| 吴鑫萍   | 欠必锋              | 陈建辉                       | 唐竹君                |

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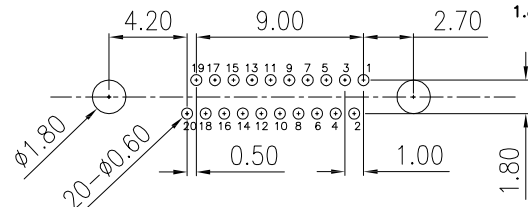
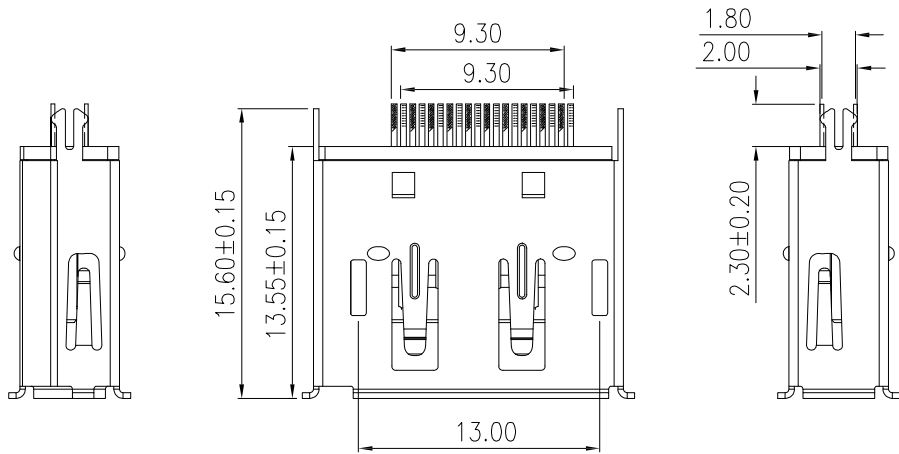
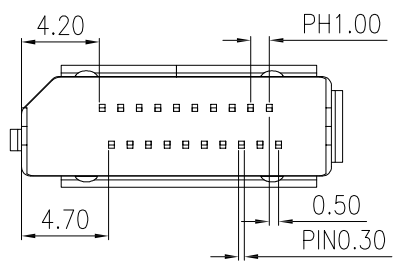


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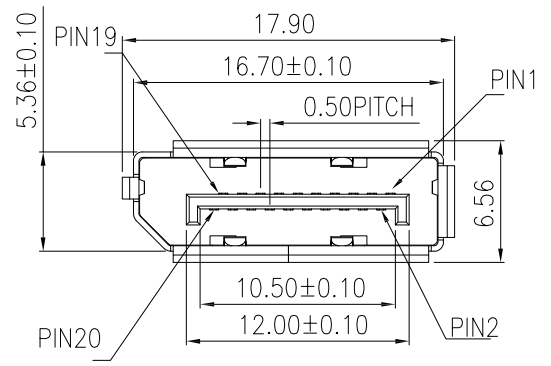
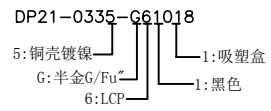
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|      |         |       |
|------|---------|-------|
| REV. | ECN.NO. | APPD. |
| A    | /       | /     |



NOTES:

1. SPECIFICATION:
- 1.1 CURRENT RATING: 0.5 A
- 1.2 CONTACT RESISTANCE: 30mΩ MAX.
- 1.3 DIELECTRIC WITHSTANDING VOLTAGE: 500V AC R.M.S FOR ONE MINUTE.
- 1.4 INSULATION RESISTANCE: 100MΩ MIN AT 500V DC.
- 1.5 OPERATING TEMPERATURE: -25° TO +85°.
- 1.6 DURABILITY: 10000 CYCLES.
- 1.7 MATING FORCE: 4.5KG MAX.
- 1.8 UNMATING FORCE: 1.0KG MIN



|                                      |          |
|--------------------------------------|----------|
| TOLERANCE UNLESS OTHERWISE SPECIFIED |          |
| .XXX ±0.10                           | .X' ±3'  |
| .XX ±0.20                            | .XX' ±2' |
| .X ±0.30                             |          |

**FLW** 深圳市华联威电子科技有限公司  
HUA LIAN WEI TECHNOLOGY ELECTRONICS CO;LTD.

|          |            |             |                  |       |       |      |
|----------|------------|-------------|------------------|-------|-------|------|
| APPROVED |            | PART NAME:  | DP 180度鱼叉脚       |       |       |      |
| CHECKED  |            | PART No:    | DP21-0335-G61018 |       |       | C    |
| DRAWN    | weihong    | PROJECTION: | UNIT:            | SCALE | SHEET | REV. |
| DATE     | 2021.11.06 |             | mm               | 1:1   | 10F1  | A    |

## DP 系列產品SPEC

| TEST ITEM                         |                                   | REQUIREMENT  | PROCEDURE   |
|-----------------------------------|-----------------------------------|--|---|
| 1                                 | Examination of Product            | Meets requirements of product drawing. No physical damage.               | Visual inspection.  |
| 2                                 | Operating Temperature :           | 0°C ~+50°C   |   |
| 3                                 | Storage Temperature :             | -25°C ~+85°C   |   |
| <b>ELECTRICAL REQUIREMENT</b>     |                                   |  |   |
| 4                                 | Rating Voltage                    | 40V rms maximum  |   |
| 5                                 | Rating Current                    | 1.5A mpheres max   |   |
| 6                                 | Contact Resistance                | [ 30 ] m Ohm maximum   | EIA 364-23<br>Subject mated contacts assembled in housing to 20mV Max open circuit at 100mA Max.              |
| 7                                 | Dielectric withstanding Voltage   | No creeping discharge or flashover shall occur.Current leakage: 2 mA MAX | EIA 364-20<br>[ 500 ]VAC for 1minute Test between adjacent circuits of unmated connector.                     |
| 8                                 | Insulation Resistance             | [1000 ] M Ohm Min.   | EIA 364-21<br>Impressed voltage 500 VDC.Test between adjacent circuits of unmated connector.                  |
| <b>Mechanical Requirement</b>     |                                   |  |   |
| 9                                 | Connector Mating Force            | <u>44.1N Max.</u>  | EIA 364-13<br>Operation Speed : [7.5+/-3 ] mm/min.Measure the force required to mate connector.               |
| 10                                | Connector Unmating Force          | <u>10N Min.initial</u>   | EIA 364-13<br>Operation Speed : [7.5+/-3 ] mm/min.Measure the force required to unmate connector.             |
| 11                                | Durability                        | See Note   | EIA 364-09<br>Operation Speed: [200] cycle/Hour.Durability Cycles: 10000 Cycles                               |
| 12                                | Solder ability                    | Wet solder coverage:95%Min   | EIA 364-52<br>Solder Temperature : 260+/-5°C Duration : 5+/-0.5 sec,  |
| <b>Environmental Requirements</b> |                                   |  |   |
| 13                                | Resistance to Wave Soldering Heat | No physical damage shall occur.  | Test connector on PCB Pre-Heat : 150~200°C: 60 sec. max. ,Heat 235°C min for 10 Seconds max. Peak 260°C ±5 °C |
| 備注                                |                                   | 無客戶指定增加測試項目外，依照此標準進行產品可靠性評估。   |   |



#### 四.物理測試 PHYSICAL TEST

| 序號<br>NO.    | 測試項目<br>Testing Item                    | 測試條件<br>Testing Conditions  | 測試設備<br>Testing Equipment                 | 規格<br>SPEC             | 測試記錄 Testing Result |      |      |      |      | 判定 Judge |      |
|--------------|---|---|---|------------------------|---------------------|------|------|------|------|----------|------|
|              |   |   |   |                        | 1                   | 2    | 3    | 4    | 5    | Pass     | Fail |
| 1            | Salt spray test                         | Temperature: 35±2°C<br>Concentration:5±1<br>%Duration:24H                             | SALT SPRAY<br>TESTER                      | No Oxidation           | Pass                | Pass | Pass | Pass | Pass | P        |      |
| 2            | Resistance to<br>soldering heat<br>test | Temperature: 260±5°C<br>Duration:10±1sec  | OVEN                                      | No physical<br>damage  | Pass                | Pass | Pass | Pass | Pass | P        |      |
| 3            | Solder ability<br>test                  | Temperature: 260±5°C<br>Duration:5±0.5 sec  | CONTROLLED<br>CONSTANT-TEMP<br>SOLDER POT | Soldering area<br>≥95□ | Pass                | Pass | Pass | Pass | Pass | P        |      |
| 判定<br>Result |   | <input checked="" type="checkbox"/> 合格 (ACCEPT) <input type="checkbox"/> 不合格 (REJECT) |   |                        |                     |      |      |      |      |          |      |

核准(Approver): 欠必鋒

測試(Tester): 但芬

## 檢驗報告

首件檢驗
 入庫檢驗
 出貨檢驗
 客退檢驗
 退料檢驗
 其他

2023年01月31日 版次:A1

|                                    |                           |  |   |                 |         |        |          |          |
|------------------------------------|---------------------------|--|---|-----------------|---------|--------|----------|----------|
| 料號                                 | DP21-0335-G61018          | 送检单位   | / | 件製作者            | /       | 裝配     |          |          |
| 品名                                 | DP 20PIN 母座 180度<br>插板式铜壳 | 客戶代號   | / | 批 量             | /       | 送檢時間   |          | /        |
|                                    |                           |  |   | 數 量             | 5PCS    | 確認時間   |          | /        |
| 抽樣標準                               |                           | <input checked="" type="checkbox"/> 單次 <input type="checkbox"/> 雙次                             |   | 抽樣數<br>( 5PCS ) | AQL     | CRI:0  | MAJ:0.40 | MIN:0.65 |
| MIL-STD- 105E(II)                  |                           | <input checked="" type="checkbox"/> 正常 <input type="checkbox"/> 加嚴 <input type="checkbox"/> 減量 |   |                 | ACC/REJ | 0      | /        | /        |
| 不良數: CRI ( / ) MAJ ( / ) MIN ( / ) |                           |  |   |                 |         | 不良率(%) |          | /        |

| NO. | 檢驗項目<br>單位:MM/G | 檢測<br>儀器 | 檢 驗 記 錄 |       |       |       |       | 品管判定 |    | CRI | MAJ | MIN | 備注 |
|-----|-----------------|----------|---------|-------|-------|-------|-------|------|----|-----|-----|-----|----|
|     |                 |          | 1       | 2     | 3     | 4     | 5     | AC   | RE |     |     |     |    |
|     | 4.20±0.20       | D        | 4.21    | 4.20  | 4.20  | 4.22  | 4.24  | √    |    |     |     |     |    |
|     | 4.70±0.20       | D        | 4.75    | 4.78  | 4.76  | 4.75  | 4.75  | √    |    |     |     |     |    |
|     | 1.00±0.20       | D        | 1.04    | 1.03  | 1.05  | 1.04  | 1.02  | √    |    |     |     |     |    |
|     | 0.50±0.20       | D        | 0.52    | 0.52  | 0.53  | 0.54  | 0.53  | √    |    |     |     |     |    |
|     | 0.30±0.20       | D        | 0.32    | 0.31  | 0.29  | 0.32  | 0.34  | √    |    |     |     |     |    |
|     | 15.60±0.15      | D        | 15.63   | 15.62 | 15.60 | 15.62 | 15.60 | √    |    |     |     |     |    |
|     | 13.55±0.15      | D        | 13.56   | 13.55 | 13.58 | 13.54 | 13.54 | √    |    |     |     |     |    |
|     | 9.30±0.20       | D        | 9.36    | 9.32  | 9.34  | 9.34  | 9.32  | √    |    |     |     |     |    |
|     | 9.30±0.20       | D        | 9.34    | 9.32  | 9.30  | 9.35  | 9.36  | √    |    |     |     |     |    |
|     | 1.60±0.20       | D        | 1.64    | 1.62  | 1.63  | 1.64  | 1.60  | √    |    |     |     |     |    |
|     | 17.90±0.20      | D        | 17.92   | 17.96 | 17.94 | 17.96 | 17.94 | √    |    |     |     |     |    |
|     | 16.70±0.20      | D        | 16.72   | 16.75 | 16.73 | 16.72 | 16.74 | √    |    |     |     |     |    |
|     | 10.50±0.05      | D        | 10.52   | 10.54 | 10.52 | 10.53 | 10.54 | √    |    |     |     |     |    |
|     | 6.56±0.20       | D        | 6.56    | 6.58  | 6.54  | 6.52  | 6.50  | √    |    |     |     |     |    |
|     | 10.50±0.20      | D        | 10.52   | 10.56 | 10.54 | 10.53 | 10.52 | √    |    |     |     |     |    |
|     | 12.00±0.06      | D        | 12.02   | 12.00 | 12.03 | 12.03 | 12.02 | √    |    |     |     |     |    |
|     | 5.36±0.05       | D        | 5.36    | 5.34  | 5.32  | 5.33  | 5.34  | √    |    |     |     |     |    |

 檢驗依據: 《工程圖紙》 《檢驗規範》 《承認書》 樣品 其它

檢測儀器:A游標卡尺 B千分尺 C厚薄儀 D投影鏡 E放大鏡 F顯微鏡 G錫爐 H插拔力器 I間位尺 J其它

品保判定:

|            |     |            |   |               |    |
|------------|-----|------------|---|---------------|----|
| 核 准<br>APP | 欠必鋒 | 審 核<br>CHK | / | 檢驗員<br>INSPBY | 但芬 |
|------------|-----|------------|---|---------------|----|

保存期限:三年

保存部門:品保部

QR-M-003

|                                |          |         |               |          |          |
|--------------------------------|----------|---------|---------------|----------|----------|
| 品名:DP 20PIN 母座 180度插板式铜壳(端子)   |          |         |               | 版次:A.0   |          |
| 电镀规格:Ni30u", Sn100u", Au G/Fu" |          |         | 日期:2022-07-04 |          | 页次:1/1   |
| 厂商:同华                          |          |         |               |          |          |
| 测试设备:CMI X-射线膜厚测试仪             |          |         |               |          |          |
| 1、底层电镀测试 (Ni)                  |          |         |               |          |          |
| 数据                             | 测试标准     | 实测值     | 判定            | 测试日期     | 测试时间     |
| 1                              | 30u"MIN  | 50.5u"  | OK            | 2022/7/4 | 10:20:15 |
| 2                              | 30u"MIN  | 56.3u"  | OK            | 2022/7/4 | 10:20:17 |
| 3                              | 30u"MIN  | 67.5u"  | OK            | 2022/7/4 | 10:20:19 |
| 4                              | 30u"MIN  | 62.4u"  | OK            | 2022/7/4 | 10:20:21 |
| 2、表层电镀测试 (Sn)                  |          |         |               |          |          |
| 数据                             | 测试标准     | 实测值     | 判定            | 测试日期     | 测试时间     |
| 1                              | 100u"MIN | 105.3u" | OK            | 2022/7/4 | 10:25:10 |
| 2                              | 100u"MIN | 104.7u" | OK            | 2022/7/4 | 10:25:12 |
| 3                              | 100u"MIN | 105.9u" | OK            | 2022/7/4 | 10:25:14 |
| 4                              | 100u"MIN | 107.4u" | OK            | 2022/7/4 | 10:25:16 |
| 3、表层电镀测试 (Au)                  |          |         |               |          |          |
| 数据                             | 测试标准     | 实测值     | 判定            | 测试日期     | 测试时间     |
| 1                              | 0.5u"MIN | 0.52u"  | OK            | 2022/7/4 | 10:30:32 |
| 2                              | 0.5u"MIN | 0.55u"  | OK            | 2022/7/4 | 10:30:34 |
| 3                              | 0.5u"MIN | 0.53u"  | OK            | 2022/7/4 | 10:30:36 |
| 4                              | 0.5u"MIN | 0.54u"  | OK            | 2022/7/4 | 10:30:38 |

核准: 欠必锋

审核: 李娟

检验员: 但芬



## 电镀报告表

| 品名:DP 20P母座180度插板(外壳)  |         | 版次:A.0        |    |            |          |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |
|--|---------|---------------|----|------------|----------|----|------|-----|----|------|------|---|---------|--------|----|------------|----------|---|---------|--------|----|------------|----------|---|---------|--------|----|------------|----------|---|---------|--------|----|------------|----------|
| 电镀规格:Ni:50u"MIN  |         | 日期:2022/11/13 |    | 页次:1/1     |          |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |
| 厂商:金和源   |         |               |    |            |          |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |
| 测试设备:CMI X-射线膜厚测试仪   |         |               |    |            |          |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |
| 1、表层电镀测试(Ni)   |         |               |    |            |          |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |
| <table border="1"><thead><tr><th>数据</th><th>测试标准</th><th>实测值</th><th>判定</th><th>测试日期</th><th>测试时间</th></tr></thead><tbody><tr><td>1</td><td>50u"min</td><td>55.3u"</td><td>OK</td><td>2022/11/13</td><td>14:35:25</td></tr><tr><td>2</td><td>50u"min</td><td>54.8u"</td><td>OK</td><td>2022/11/13</td><td>14:35:27</td></tr><tr><td>3</td><td>50u"min</td><td>53.4u"</td><td>OK</td><td>2022/11/13</td><td>14:35:29</td></tr><tr><td>4</td><td>50u"min</td><td>52.5u"</td><td>OK</td><td>2022/11/13</td><td>14:35:31</td></tr></tbody></table> |         |               |    |            |          | 数据 | 测试标准 | 实测值 | 判定 | 测试日期 | 测试时间 | 1 | 50u"min | 55.3u" | OK | 2022/11/13 | 14:35:25 | 2 | 50u"min | 54.8u" | OK | 2022/11/13 | 14:35:27 | 3 | 50u"min | 53.4u" | OK | 2022/11/13 | 14:35:29 | 4 | 50u"min | 52.5u" | OK | 2022/11/13 | 14:35:31 |
| 数据   | 测试标准    | 实测值           | 判定 | 测试日期       | 测试时间     |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |
| 1  | 50u"min | 55.3u"        | OK | 2022/11/13 | 14:35:25 |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |
| 2  | 50u"min | 54.8u"        | OK | 2022/11/13 | 14:35:27 |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |
| 3  | 50u"min | 53.4u"        | OK | 2022/11/13 | 14:35:29 |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |
| 4  | 50u"min | 52.5u"        | OK | 2022/11/13 | 14:35:31 |    |      |     |    |      |      |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |   |         |        |    |            |          |

核准: 欠必锋

审核: 李娟

检验员: 但芬



# 深圳市华联威电子科技有限公司

## 盐水喷雾实验报告

|        |                                  |        |                      |
|--------|----------------------------------|--------|----------------------|
| 试验方法   | 盐水喷雾腐蚀试验法                        | 参考资料   | MIL-STD-1345         |
| METHOD | NEUTRL SALT SPRAY CORROSION TEST | REF    |                      |
| 客户     |                                  | 试验起始日期 | 2023年01月29日 20:00 时起 |
|        |                                  | DATE   | 2023年01月31日 20:00 时止 |
| 样品名称   | DP 20PIN 母座 180度插板式铜壳            | 试验数量   | 5PCS                 |
| P/N    | DP21-0335-G61018                 | QTY    |                      |

### 试验条件 (TEST CONDITION)

- 1、盐水溶解 (SALT SOLUTION: 浓度 $50 \pm 10\text{g/L}$ , PH值6.5-7.2).
- 2、试验室温度 (TEMP. IT THE SPRAY DHAMBR):  $35 \pm 1^\circ\text{C}$ .
- 3、盐水桶温度 (TEMP. OF SALE SOL' N TANK):  $35 \pm 1^\circ\text{C}$ .
- 4、压力桶温度 (TEMP. OF SAR SUPPLIERY):  $47 \pm 1^\circ\text{C}$ .
- 5、试验室相对湿度 (R. H IN THE CHAMBER) 85%.
- 6、压缩空气压力 (COMPRESSED AIR PRESSURE):  $1.00 \pm 0.01\text{Kg/cm}^2$ .
- 7、样品放置位置 (SPECIMEN SUPPORTED ANGLE): 尼龙绳吊挂 $70^\circ - 90^\circ$ .
- 8、喷雾收集量 (COLLECT RATE OF SALT SOL' N)  $1-2\text{mL}/(8 \text{ cm}^2\text{hr})$ .
- 9、盐雾测试时间: 24小时 (H)

### 判定方法 (ADFUSGD METHOD)

试验后以20倍放大镜观察、无蓝、绿色腐蚀物之现象 (不包含折弯处), 即判定合格. (Inspext the ecimen at 20 xmagnification no blue or green corrosion products are acceptable)

| 样品序号 | 试验后现象                 | 判定      |
|------|-----------------------|---------|
|      | PHENOMENON AFTER TEST | COMMENT |
| 1    | 无蓝、绿色腐蚀物之现象           | OK      |
| 2    | 无蓝、绿色腐蚀物之现象           | OK      |
| 3    | 无蓝、绿色腐蚀物之现象           | OK      |
| 4    | 无蓝、绿色腐蚀物之现象           | OK      |
| 5    | 无蓝、绿色腐蚀物之现象           | OK      |
|      |                       |         |
|      |                       |         |
|      |                       |         |

核准: 欠必锋

审核: 李娟

试验员: 但芬

# 鉅鼎銅材廠檢驗報告單

|                              |                          |                      |                                |                        |                                   |                             |                                      |                       |      |    |
|------------------------------|--------------------------|----------------------|--------------------------------|------------------------|-----------------------------------|-----------------------------|--------------------------------------|-----------------------|------|----|
| 公司名稱<br>Customer             | 鉅鼎銅材廠檢驗報告單               |                      |                                |                        | 重量<br>Weight(kg)                  | 1078                        | 出貨日期<br>Date                         | 2021/11/23            |      |    |
| 品名<br>Article                | 標準<br>Standard No        |                      |                                |                        | 尺寸<br>Dimension                   |                             | 狀態<br>Tenper                         | 銅卷編號<br>Coil No       |      |    |
| C2680                        | JISH3100:2017            |                      |                                |                        | 0.18*400                          |                             | EH                                   | 1021-C-08             |      |    |
| 化學成分Chemical Compositions(%) |                          |                      |                                |                        |                                   |                             |                                      |                       |      |    |
| 元素<br>Element                | Cu %                     | Zn%                  | Pb%                            | Fe%                    | \                                 | \                           | \                                    | \                     | 化學成分 | 雜質 |
| 規範<br>Spec                   | 64.0-68.0                | 餘量                   | <0.05                          | <0.05                  | \                                 | \                           | \                                    | \                     | 合格   | 合格 |
| 實測<br>Actual                 | 64.32                    | 餘量                   | 0.0036                         | 0.0136                 | \                                 | \                           | \                                    | \                     | 合格   | 合格 |
| 機械性質Mechanical Properties    |                          |                      |                                |                        |                                   |                             |                                      |                       |      |    |
| 項目<br>Item                   | 結晶粒度<br>Grain Size<br>Mm | 硬度<br>Hardness<br>Hv | 抗拉強度<br>TensionStrength<br>Mpa | 伸長度<br>Elongation<br>% | 導電率<br>Electrical Conduc<br>%IACS | 彎曲試驗<br>Bending Test<br>180 | 表面粗度<br>Surface Roughness<br>Ra(u m) | 彎曲度<br>Camber<br>mm/n |      |    |
| 規範MAX<br>Spec                | \                        | 170-190              | 490-610                        | \                      | \                                 | \                           | \                                    | \                     |      |    |
| 實測<br>Actual                 | \                        | 178                  | 574                            | 5                      | \                                 | \                           | \                                    | \                     |      |    |

品質部


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## Materials Information

**PRODUCT NAME: LCP M-401 BK**

**COMPOSITION/INFORMATION OF LCP M-401 BK**

**SUBSTANCE/MIXTURE: Mixture**

**SYNONYM(S): Aromatic Liquid Crystal Polymer(LCP)**

| 品名         | 比例    | 用途         |
|------------|-------|------------|
| 德众泰 LCP 树脂 | 0.565 | 构成材料主要成分   |
| 抗氧化剂       | 0.002 | 抗氧化        |
| 科莱恩热稳定剂    | 0.003 | 增加高温稳定性    |
| 黑色母        | 0.01  | 着色         |
| 滑石粉        | 0.2   | 增强剂, 增加流动性 |
| 玻纤         | 0.22  | 增强         |

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