

## 承认书

Approval Sheet

客户(Customer): /

客户料号 (Cus . P/N): /

华联威料号 (HLW P/N): FP4101-G65018

品名规格 (PronameSpec): FPC2.0 间距 0.5 掀盖 18P

送样日期 (Delivery Date):2021/12/21

承认日期 (Acknowledge Date):2021/12/27

Approved No:	客	户								
Customer										
采 购 部	品 质 部	工程部	确认							
Purchasing Dept	QC Dept	Engineering Dept	Approved By							
深圳	市华联威电-	子科技有限公司								
SHEN ZHEN S	HI HUA LIAN WEI EI	LECTRONICS TECHNOLOG	Y CO; LTD.							
业务部	品管部	工 程 部	核 准							
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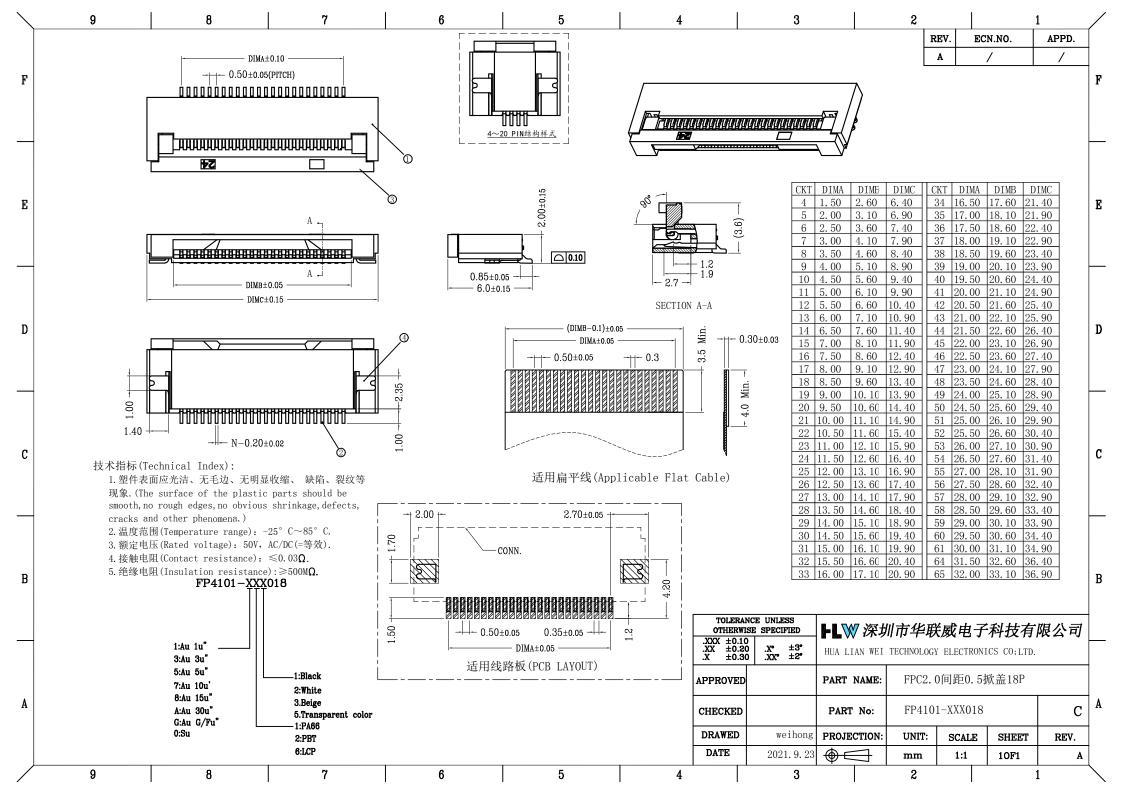


## **FLWCONN**®

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## FLWCONN® 深圳市华联威电子科技有限公司 HUA LIAN WEI TECHNOLOGY ELECTRONICS CO., LTD

## 排针排母系列技术标准

- 1.范围
- 1.1 本标准适用于间距为 2.54、2.0、1.27、1.00mm 的排针排母。
- 2.相关文件
- 2.1 当此规范与产品图发生冲突时以图面为准; 当此规范与其它参考文件发生冲突时, 以此规范为准。
- 3.产品编号
- 3.1 排针编号按本公司编码原则(XLC-PH-XX-G(R、SMT)-D(S))
- 3.2 排母編号按本公司编码原则(XLC-FH-XX-G(R、SMT)-D(S))
- 4.材料要求
- 4.1 排针排母的接触端子用磷铜或青铜。
- 4.2 排针排母的胶芯用含玻纤 30%耐高温,高绝缘以及其它综合性能优良的 PA9T、PA6T、PBT、LCP 等工程塑料。
- 4.3 镀层要求 依客户要求
- 5. 引脚共面性
- 5.1 SMT 型排针的引脚共面性: ≤0.10mm.
- 5.2 SMT 型排母的引脚共面性: ≤0.10mm.
- 6.温度范围

工作温度为-40~105℃

#### 7.测试程序及要求

表 1

条款	测试项目	试验方法	技术要求	备注
7.1	外观检查	目视法或放大镜	无机械损伤、镀层脱落及变形等	
7.2	外形尺寸	用精度为 0.02mm 的卡尺及投影机	按产品图面要求	
7.3	引脚共面	SMT 型产品顺畅通过平整度检测治	排针: ≤0.10mm	
	性	具	排母: ≤0.10mm	
		电气性能		
7.4	接触电阻	施加开路电压 20mV, 电流不大于 100mA,或用小电流电阻测试仪(排针排母插合后,测试点: 离胶芯基面 2mm 左右)	≤20mΩ	
7.5	绝缘电阻	施加 DC 500V 1 分钟 (测试点:相邻端子之间)	≥5000MΩ	

7.6	耐电压	施加 AC 1000V rms 50 秒 (测试点:	无击穿、飞弧现象、漏电流不大于
		相邻端子之间)	1mA
7.7	烘 烤 前 保	机械性能	PER 2.54>1 OV C/DIN
1.1		拉拨力测试机量测	间距: 2.54mm≥1.0Kgf/PIN
	持力		2.00mm≥0.8Kgf/PIN
			1.27mm≥0.25Kgf/PIN
			1.00mm≥0.08Kgf/PIN
7.8	过回流炉	将回流炉升温至 260℃,产品放入回	间距: 2.54mm≥0.2Kgf/PIN
	后保持力	流炉入口经升温区、测试区(10S	2.00mm≥0.1Kgf/PIN
		以内)、冷却区后有出口取出(产品	1.27mm≥0.03Kgf/PIN
		外观无损伤,变形,翘曲等不良);	1.00mm≥0.02Kgf/PIN
		拉拨力测试机量测	
		ANCATHERRAPENTE	
		1 2 1 6 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	
		PV 20.9 colphia SV 70.8 colphia	产品施技力利试装置
		回流炉测试温度分区显示	FUL O TORKOR
		B13 FFC 305 6A, 488 SSI	<u>F</u> Y: 0.405KGF
			FP: 1.372KGF 06
			过260度回流炉后 2*3P整体拨出为 1.372KGF
			过260度回视炉后 Z*3+整棒拔出力 1.3/2KGF 单PIN拔出力=0.228KGF
7.9	插入力	以不低于 12.7mm/分的速度完成一	间距: 2.54mm≤0.30Kgf/PIN
	(排母)	次插拔之后,测量排针插入排母时	2.00mm≤0.20Kgf/PIN
		的插入力,用拉拔力测试机量测。	1.27mm≤0.15Kgf/PIN
			1.00mm≤0.08Kgf/PIN
7.10	拔出力	以不低于 12.7mm/分的速度完成一	间距: 2.54mm≥0.06Kgf/PIN
	(排母)	次插拔之后,测量排针拔出排母时	2.00mm≥0.05Kgf/PIN
		的拔出力,用拉拔力测试机量测。	1.27mm≥0.03Kgf/PIN
			1.00mm≥0.015Kgf/PIN
7.11	机械耐久	以 15 次/分左右的频率插拔插合的	1.接触电阻符合 7.4 的规定。
	(寿命)	排针排母,100次后进行检测。	2.插入力符合 7.9 条的规定。
			3.拔出力符合 7.10 条的规定。
			4.外观无机械损伤。
		环境适应性	
7.12	热冲击	排针暴露在高低温中交替循环5次:	1. 外观无机械损伤,裂纹,破碎等
		低温: -40℃,0.5 小时	现象。
		高温: +105℃,0.5 小时	2. 接触电阻符合 7.4 的规定。
		试验后检验性能。	3. 绝缘电阻符合 7.5 的规定。
7.13	温度寿命	在高温中,在不通电流情况下:85℃	1. 外观无机械损伤,裂纹,破碎等
		±5℃250 小时	现象。
			2. 接触电阻符合 7.4 的规定。
	ı	I	

7.14	盐雾试验	将排针、排母放置于温度为+35℃±2℃,盐水浓渡为5±1%的环境中,喷雾12小时后,用自来水清洗干净,在干燥温度35℃±2℃下保持4小时后,检测性能。	<ol> <li>外观完好,无锈蚀。(折料带折断处不作检查要求)</li> <li>接触电阻符合 7.4 条的规定。</li> <li>绝缘电阻符合 7.5 条的规定。</li> <li>耐电压符合 7.6 的规定。</li> <li>插入力符合 7.9 条规定。</li> <li>拔出力符合 7.10 条规定。</li> </ol>	
7.15	可焊性	端子锡脚先沾入助焊剂中 5~10 秒, 然后再沾入 245±5℃的焊槽内浸渍 5+0/-0.5 秒	测试完样品用10倍放大镜检查无损 伤(如针孔、表面起泡或粗糙现象), 沾锡面积95%以上	
7.17	耐焊锡热	引脚在260 ℃焊料槽中停留时间10 秒	塑料体无损伤,变形等不良现象。	

#### 8. 逐批检查:

- 8.1 抽样按 GB/T19001:2008 idt IS09001:2008 要求进行,采用特殊检验水平 S-2,一次抽样方法。
- 8.2 逐批检查项目及缺陷分类 AOL 值:

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	检查项目	条款	AQL 1	备注		
			0.65	1.5	<b>首</b> 任	
1	外观	7.1	/	/	全检	
2	外形尺寸	7.2	/	√		
3	引脚共面性	7.3	/	/	全检	
4	接触电阻	7.4	√	/		
5	插入力	7.9	√	/		
6	拔出力	7.10	<b>√</b>	/	_	

8.3 判定: 当 NG 数超过规定时, 判为不合格, 退回重工, 再重新按规定提交逐批检查。

#### 9. 周期检验

- 9.1 周期检查按 GB/T19001:2008 idt IS09001:2008 标准执行,采用判别水平 II,一次抽样方法, RQL=30。
- 9.2 试验时机:
  - A· 批量生产前;
  - B· 关键结构, 材料更改时;
  - C· 生产满 100K 或半年;
  - D. 停产三个月以上恢复生产时;
  - E· 客户要求时。
- 9.3 试验样品经逐批检查合格的产品中随机抽取,作为周期检验用样品,样品数总共 25PCS,分成 5组 试验。试验分组及内容如下表:

表 3

测试项目		测试群										
	1	1 2 3 4 5										
			测试	顺序								
外观检查	1,7	1,5	1,5	1,9	1,3	1,3						
接触电阻	2,5	2,4	2,4	2,6								

绝缘电阻	3,6					
耐电压						
插入力				3,7		
拔出力				4,8		
机械耐久(寿命)				5		
热冲击	4					
温度寿命		3				
盐雾试验			3			
可焊性					2	
耐焊锡热						2

#### 9.4 判定:

当周期检查试验不合格时,应立即停产,并进行检讨分析,找出原因,经采取改进措施后,经试验 合格后方能恢复生产,如为偶然因素,允许重作一次试验,周期试验合格可作为验收和交货依据。

#### 10.包装:

用相应的管装、卷装、PE 袋包装产品,然后装入内箱再装入外箱,每步包装均要求贴标签。包装数量详见包装图。

#### 11.储存:

包装好的产品,应储存放置在无污染、温度在-15~40 $^{\circ}$ 化相对湿度不超过 80%的环境仓库中,存放整齐。

#### 12.运输:

可用任何方式运输,防止重压、严重碰撞、淋雨、雪等。

核准: 唐竹君 制作: 杨桂峰



## 深圳市华联威电子科技有限公司

SHENZHENHUALIANWEIELECTRONICS CO., LTD.

## 測試報告

TEST REPORT

			TEST KETOKT									
產品 名稱 Part Name	FPC2. 0	可距0. 5掀盖18P	, <b></b> , , , ,			2021. 12. 21– 2021. 12. 27		編號 t NO.	MD20211227-05			
產品 型號 Part Name	FP4101-	G63018	樣品數量 Quantity			为 测試環境 Date of Testing			濕 度Temp:18~21℃ 相對濕度 R.H.:49%~57%			
一. 電	性測試 ELE	CTRICAL TEST										
序號 NO	測試項目 Testing	測試條件 Testing Conditions	測試設備 Testing Equipment	規格				判定 Judge				
1	接觸阻抗	20mA	s 直流低電 阻測試儀	20m Ω	Max	1 Pass	2 Pass	3 Pass	4 Pass	5 Pass	OK V	NG
2	絕緣阻抗	500 V DC/1分钟	絕緣電阻 測試儀	5000 Ms	Ω Min.	Pass	Pass	Pass	Pass	Pass	V	
3	耐壓測試	1000V AC / 0.5 mA 50秒	耐壓測試 儀	No da	maged	OK	OK	OK	OK	OK	V	
二. 机	械特性測試	MECHANICAL TEST										
序號	測試項目 Testing	測試條件	測試設備 Testing 規格			測試記錄Testing Result					定 ge	
NO	Item	Testing Conditions	Equipment s	SPEC		1	2	3	4	5	OK	NG
4	插入力	每分钟12.7±3mm的速 度	插拔力計	间距   插拔力		OK	OK	OK	OK	OK	V	
5	拔出力	每分钟12.7±3mm的速 度	插拔力計	间距 2.54mm 2.00mm 1.27mm 1.00mm	插拔力 0.588N MIN 0.49N MIN 0.294N MIN 0.147N MIN	OK	OK	OK	OK	OK	V	
6	锁口保持力	间距 插拔力 2.54mm 9.8N MIN 2.00mm 7.84N MIN 1.27mm 2.45N MIN 1.00mm 0.08N MIN	吊重测试 机	不得发生物		OK	OK	OK	OK	OK	v	
7	耐久性	测试速度:每分钟15 个循环,测试次数: 100次循环最少	插拔力計	不得发生物	不得发生物理损坏。		OK	OK	OK	OK	V	
三. 环	境特性测试	ENVIRONMENTAL TEST							1			
序號 NO	測試項目 Testing	測試條件 Testing Conditions	測試設備 Testing Equipment	規 SP		4		1	綠Testing Result			定 ge
9	Item 冷热冲击	温度-40±3℃ 温度105±3℃ 持续时间0.5H	高低温试验箱	不得发生物		1 OK	2 OK	3 OK	OK	5 OK	OK V	NG
10	湿温循环	温度85℃±5℃, 持续时间:250H	湿温循环机	最大接触區	阻抗20mΩ	OK	OK	ОК	OK	OK	V	

11	盐雾试验	温度:35±2℃ 12小时	盐雾试验 箱	最大接触阻抗20mΩ	OK	OK	OK	OK	OK	V	
12	U1 12 14	焊锡温度: 245±5℃	熔锡炉	沾锡面积达90%以上	OK	OK	OK	OK	OK	V	
13	焊接耐热试 验	260±5℃ 10秒	工业烘烤 箱	不得发生物理损坏 OK		OK	OK	OK	OK	V	
	綜合判定 TEST JUDGMENT □ 不合格(Reject)										
核	隹(Approver)::								測試(Te	ester): 但	1芬

# HLWCONN® 深圳市华联威电子科技有限公司

## 檢驗報告

■自件競り	〒 山人)車檢驗 🏻 🗎	出貨險	驗 口名	子迟險	驗 凵	迟料模	g 験 し	<u>」具他</u>		2021	戶12月	2/日 形	<b>汉代:A</b> 1
料號	FP4101-G630	18	制令国	單號		/	送檢	單位	_	工程部	首件	製作者	裝配
品名	USB AF 短体9.8后	脚直边	客戶個	半號		/	批	量		1		僉時間	1
μμ-г	, , <u>, , , , , , , , , , , , , , , , , </u>	7-1-1-1	47 1	(J))/L			數	量	ļ	5PCS		忍時間	/
	抽樣標準			単う	7 [	]雙次		抽样	数	AQL	CRI:0	MAJ:0.4	MIN:0.65
M	IIL-STD-105E(II)		1	常	□加量	<b>曼</b> □	減量	( 5PC	CS)	ACC/REJ	0	/	/
不良数:		CRI (	/	)	MAJ	( /	)	MIN	1 (	/ )	不良	臭率(%)	/
NO.	檢驗項目	檢測		檢	驗記	錄		品管料	判定	CRI	MAJ	MIN	/#:\+·
NO.	單位:MM/G	儀器	1	2	3	4	5	AC	RE	CKI	IVIAJ	IVIIIN	備注
	$0.50\pm0.05$	D	0.51	0.49	0.48	0.52	0.53	√					
	8.50±0.10	D	8.52	8.48	8.49	8.53	8.54	√					
	$9.60\pm0.05$	D	9.59	9.63	9.64	9.58	9.62	√					
	13.40±0.15	D	13.42	13.39	13.44	13.95	13.91	√					
	2.00±0.15	D	2.12	2.09	1.95	2.04	2.01	√					
	$0.85 \pm 0.05$	D	0.80	8.02	0.88	0.86	0.84	√					
尺	6.0±0.15	D	6.02	6.05	5.98	5.95	6.09	√					
,	1.00±0.20	D	1.09	1.05	1.02	0.97	0.95	√					
寸	1.40±0.20	D	1.34	1.41	1.38	1.35	1.46	√					
測	$0.20\pm0.02$	D	0.20	0.18	0.19	0.21	0.22	√					
17.13	$1.00\pm0.20$	D	1.02	0.99	0.96	1.03	1.06	√					
量	$2.35\pm0.20$	D	2.36	2.41	2.38	2.29	2.34	√					
檢驗依據:	<<工程圖紙>>	<u></u>	檢驗規算	範>>	<u></u> <<7	承認書	>> [	1樣品		其它			
檢測儀器:	A游標卡尺 B千分尺	C厚薄	儀 D投影	影鏡 E	放大鏡	F顯微	g鏡 G鎖	易爐 Hi	<b></b> 插拔	力器 I間位	之 又 J	其它	
品保判定:			合格Ac	cept	□ □ J J E J E J E J E J E J E J E J E J E E J E <	貨Reje	ect	□特۶	€Wa	aive [		<u></u> §Sort	

核准: 欠必锋 审核: 刘联英 检验员: 但芬



## **FLWCOND®** 深圳市华联威电子科技有限公司

## 电镀报告表

品名:FPC2.0间距0.5掀盖18P(端子) 页次:1/1 电镀规格:Ni40u", Sn40u"MIN , Au G/Fu" 日期:2021/12/27

厂商:同华

测试设备:CMI X-射线膜厚测试仪

1、底层电镀测试(Ni)

数据	测试标准	实测值	判定	测试日期	测试时间
1	40u"MIN	45. 3u"	OK	2021/12/27	13:50:12
2	40u"MIN	48. 5u"	OK	2021/12/27	13:50:14
3	40u"MIN	44. 2u"	OK	2021/12/27	13:50:16
4	40u"MIN	45. 6u"	OK	2021/12/27	13:50:18

#### 2、表层电镀测试(Sn)

数据	测试标准	实测值	判定	测试日期	测试时间
1	40u"MIN	43. 3u"	OK	2021/12/27	14:10:36
2	40u"MIN	42. 4u"	OK	2021/12/27	14:10:38
3	40u"MIN	46. 7u"	OK	2021/12/27	14:10:40
4	40u″MIN	43. 1u"	OK	2021/12/27	14:10:42

#### 3、表层电镀测试(Au)

数据	测试标准	实测值	判定	测试日期	测试时间
1	0.5u"MIN	0.56u"	OK	2021/12/27	14:18:20
2	0.5u"MIN	0.58u"	OK	2021/12/27	14:18:22
3	0.5u"MIN	0. 59u"	OK	2021/12/27	14:18:24
4	0.5u"MIN	0.57u"	OK	2021/12/27	14:18:26

核准: 欠必锋 审核: 刘联英 检验员: 但芬



## 深圳市华联威电子科技有限公司

## 盐水喷雾实验报告

试验方法	盐水喷雾腐蚀试验法	参考资料	MIL-STD-1216
METHOD	NEUTRL SALT SPRAY CORROSION TEST	REF	MIL 01D 1210
客户	/	试验起始日期	2021年12月26日 08:00 时起
合厂	/	DATE	2021年12月27日 20:00 时止
样品名称	FPC2. 0间距0. 5掀盖18P	试验数量	5PCS
P/N	FP4101-G63018		

试验条件 (TEST CONDDITION)

- 1、盐水溶解(SALT SOLUTION:浓度50±10g/L,PH值6.5-7.2.
- 2、试验室温度 (TEMP. IT THE SPRAY DHAMBR):35±1℃.
- 3、盐水桶温度 (TEMP. OF SALE SOL'N TANK): 35±1℃.
- 4、 压力桶温度 (TEMP.OF SAR SUPPLIERY): 47±1℃.
- 5、 试验室相对湿度(R.H IN THE CHAMBER ) 85%.
- 6、 压缩空气压力(COMPRESSED AIR PRESSURE): 1.00±0.01Kg/cm².
- 7、 样品放置位置(SPECIMEN SUPPORTED ANGLE ): 尼龙绳吊挂70°-90°.
- 8、 喷雾收集量(COLLECT RATE OF SALT SOL′N)1-2mL/(8 cm²hr).
- 9、盐雾测试时间: 12小时 (H)

判定方法(ADFUSGD METHOD )

试验后以20倍放大镜观察、无蓝、绿色腐蚀物之现象(不包含折弯处),即判定合格.(Inspext the ecimen at 20 xmagnification no blue or green corrosion products are acceptable)

00233000 000 = 0	madinization to same of discin confident pr	oddoo b dae o doo o p oddo a o o
样品序号	试验后现象	判定
件加力亏	PHENOMENON AFTER TEST	COMMENT
1	无蓝、绿色腐蚀物之现象	OK
2	无蓝、绿色腐蚀物之现象	OK
3	无蓝、绿色腐蚀物之现象	OK
4	无蓝、绿色腐蚀物之现象	OK
5	无蓝、绿色腐蚀物之现象	OK

核准:欠必锋 审核:刘联英 试验员:但芬

# 钜鼎銅材廠檢驗報告單

公司名稱 Customer	钜鼎銅材廠檢驗報告單			重量 Weight(kg)	1078	出貨日期 Date		2021/11/23		
品名	2 12 12 12	標	[准			寸		態	銅卷編號	
Article		Stand	ard No		Dime	ension	Ter	nper	Co	il No
C2680	v.	JISH31	00:2017		0.18	*400	E	EH	1021	-C-08
				化學	式分Chemical Con	mpositions(%)				
元素 Element	Cu %	Zn%	Pb%	Fe%	\	\	1	\	化學成分	雜質
規範 Spec	64.0-68.0	餘量	<0.05	<0.05	\	1	\	\	合格	合格
實測 Actual	64.32	餘量	0.0036	0.0136	\	1	١	\	合格	合格
				機械性	質子Mechanical	Properties				
項目	結晶粒度	硬度	抗拉強度	伸長度	導電率	彎曲試驗	表面	粗度	彎	曲度
Item	Grain Size	Hardness	TensionStrength	Elongation	Electrical Conduc	Bending Test	Surface F	Roughness		mber
	Mm	Hv	Mpa	%	%IACS	180	Ra(	Ra(u m)		m\n
規範MAX Spec	\	170-190	490-610	\	\	\	\		1	
實測 Actual	\	178	574	5	\	١		\		\ - ·

品質部

聯系電話:0755-28111847 傳真: 0755-28110077 送货专用量



**Test Report** No. CANEC2119174201 Date: 22 Oct 2021 Page 1 of 4

SHENZHEN HUALIANWEI ELECTRONICS TECHNOLOGY CO.,LTD

101, 201, PLANT 1, NO.307, GUANLAN GUIHUA ROAD, GUIXIANG COMMUNITY, GUANLAN SUB-DISTRICT, LONGHUA DISTRICT, SHENZHEN CITY, GUANGDONG PROVINCE, CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: C2680 Terminal

SGS Job No. : CP21-055214 - GZ

Model No.: C2680 terminal after plating

Client Ref. Info.: Used for USB series, HDMI series, RJ series, 1394 series, MICRO series, MINI

series, DISPLAYPORT series, VGA series, DVI series, TYPE-C series, JACK

series

Date of Sample Received: 18 Oct 2021

Testing Period: 18 Oct 2021 - 22 Oct 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium comply with the limits as set by RoHS

Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen
Approved Signatory





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#### **Test Report** No. CANEC2119174201 Date: 22 Oct 2021 Page 2 of 4

Test Results:

#### Test Part Description:

Specimen No. SGS Sample ID Description

CAN21-191742.001 SN<sub>1</sub> Silver-grey/brassy metal

#### Remarks:

(1) 1 mg/kg = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL )

(4) "-" = Not Regulated

#### RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, Test Method: analyzed by ICP-OES and UV-Vis.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	44
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	μg/cm²	0.10	ND

#### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series

https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586

- (3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
  - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating
  - c. The result between 0.10 µg/cm<sup>2</sup> and 0.13 µg/cm<sup>2</sup> is considered to be inconclusive unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.



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No. CANEC2119174201

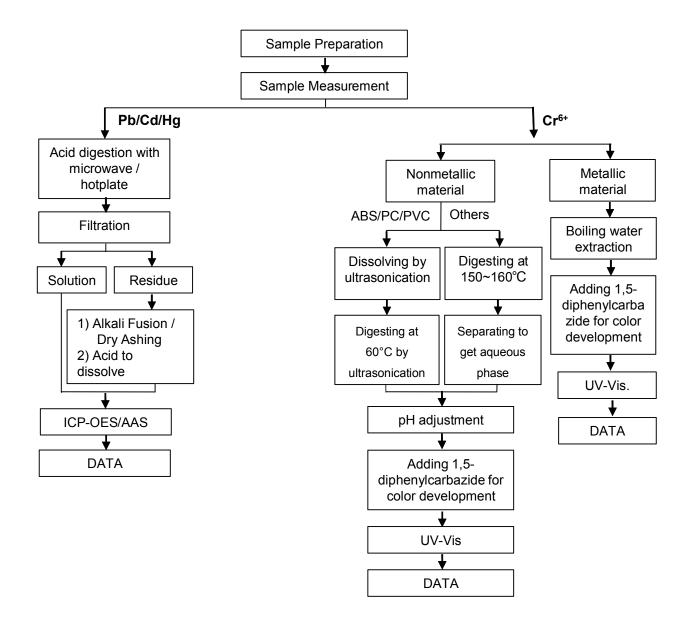
Date: 22 Oct 2021

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#### **ATTACHMENTS**

#### Pb/Cd/Hg/Cr6+ Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> test method excluded).





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No. CANEC2119174201

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Date: 22 Oct 2021

Sample photo:



SGS authenticate the photo on original report only

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**Test Report** No. CANEC2117633801 Date: 27 Sep 2021 Page 1 of 8

SHENZHEN CITY TONGHUA INDUSTRY CO.,LTD
TONGHUA MANSIN TONGLE XINBU VILLANG TOWN SHENZHEN CITY CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: Glod(AU)

SGS Job No. : CP21-051017 - SZ

Date of Sample Received: 18 Sep 2021

Testing Period: 18 Sep 2021 - 27 Sep 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs),

Polybrominated diphenyl ethers (PBDEs) and Phthalates such as

Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen Approved Signatory





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#### **Test Report** Page 2 of 8 No. CANEC2117633801 Date: 27 Sep 2021

Test Results:

#### Test Part Description:

Specimen No. SGS Sample ID Description SN<sub>1</sub> CAN21-176338.001 Gold plated metal

#### Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL)

(4) "-" = Not Regulated

#### RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC Test Method: 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	73
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND



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Test Report	No. CANEC2117633801		Date: 27 Sep 2021		Page 3 of 8
Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>	
Hexabromodiphenyl ether	-	mg/kg	5	ND	
Heptabromodiphenyl ether	-	mg/kg	5	ND	
Octabromodiphenyl ether	-	mg/kg	5	ND	
Nonabromodiphenyl ether	-	mg/kg	5	ND	
Decabromodiphenyl ether	-	mg/kg	5	ND	
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND	
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND	
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND	
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND	

#### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586 37.25
- (3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
  - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating
  - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive unavoidable coating variations may influence the determination Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

#### Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives

Test Method: With reference to CEN/TS15968:2010, analysis was performed by LC-MS or LC-MS/MS.

Test Item(s)	CAS NO.	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Perfluorooctanoic acid (PFOA) and its salts+	335-67-1	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) ^	1763-23-1	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide(MeFOSA)	31506-32-8	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol(MeFOSE)	24448-09-7	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol(EtFOSE)	1691-99-2	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) and its derivatives	-	mg/kg	-	ND



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Member of the SGS Group (SGS SA)



**Test Report** No. CANEC2117633801 Date: 27 Sep 2021 Page 4 of 8

Notes:

(1) + PFOA and its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1); (2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH<sub>4</sub> (CAS No.: 29081-56-9), PFOS-NH(OH)<sub>2</sub> (CAS No.: 70225-14-8), PFOS-N( $C_2H_5$ )<sub>4</sub> (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)



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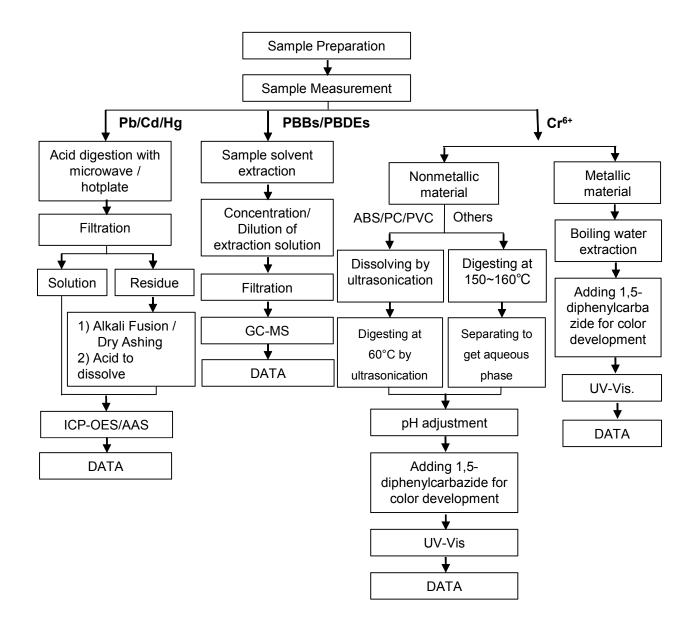
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#### **ATTACHMENTS**

#### Pb/Cd/Hg/Cr6+/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr<sup>6+</sup> and PBBs/PBDEs test method excluded).





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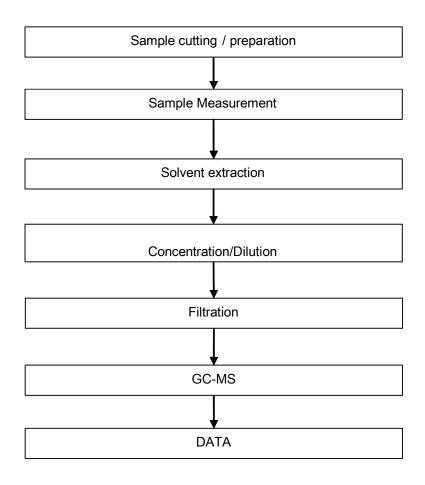


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#### **ATTACHMENTS**

#### **Phthalates Testing Flow Chart**





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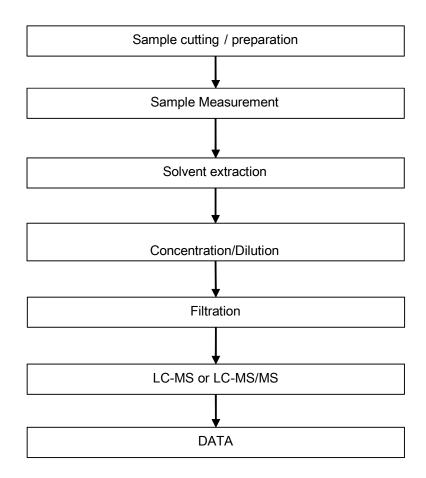
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#### **ATTACHMENTS**

#### PFOA / PFOS Testing Flow Chart





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**Test Report** No. CANEC2117633802 Date: 27 Sep 2021 Page 1 of 8

SHENZHEN CITY TONGHUA INDUSTRY CO.,LTD
TONGHUA MANSIN TONGLE XINBU VILLANG TOWN SHENZHEN CITY CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: Bright Tin(SN)

SGS Job No. : CP21-051017 - SZ

Date of Sample Received: 18 Sep 2021

Testing Period: 18 Sep 2021 - 27 Sep 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs),

Polybrominated diphenyl ethers (PBDEs) and Phthalates such as

Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), and Diisobutyl phthalate (DIBP) comply with the limits as set by

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen Approved Signatory





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#### **Test Report** No. CANEC2117633802 Date: 27 Sep 2021 Page 2 of 8

Test Results:

#### Test Part Description:

Specimen No. SGS Sample ID Description

SN<sub>1</sub> CAN21-176338.002 Silver-gray plated metal

#### Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL)

(4) "-" = Not Regulated

#### RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC Test Method: 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	29
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND



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Test Report	No. CANEC2117633802		Date: 2	27 Sep 2021	Page 3 of 8	
Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>		
Hexabromodiphenyl ether	-	mg/kg	5	ND		
Heptabromodiphenyl ether	-	mg/kg	5	ND		
Octabromodiphenyl ether	-	mg/kg	5	ND		
Nonabromodiphenyl ether	-	mg/kg	5	ND		
Decabromodiphenyl ether	-	mg/kg	5	ND		
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND		
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND		
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND		
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND		

#### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586 37.25
- (3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
  - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating
  - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive unavoidable coating variations may influence the determination Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

#### Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives

Test Method: With reference to CEN/TS15968:2010, analysis was performed by LC-MS or LC-MS/MS.

Test Item(s)	CAS NO.	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Perfluorooctanoic acid (PFOA) and its salts+	335-67-1	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) ^	1763-23-1	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide(MeFOSA)	31506-32-8	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol(MeFOSE)	24448-09-7	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol(EtFOSE)	1691-99-2	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) and its derivatives	-	mg/kg	-	ND



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#### Notes:

(1) + PFOA and its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1); (2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH₄ (CAS No.: 29081-56-9), PFOS-NH(OH)<sub>2</sub> (CAS No.: 70225-14-8), PFOS-N(C<sub>2</sub>H<sub>5</sub>)<sub>4</sub> (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)



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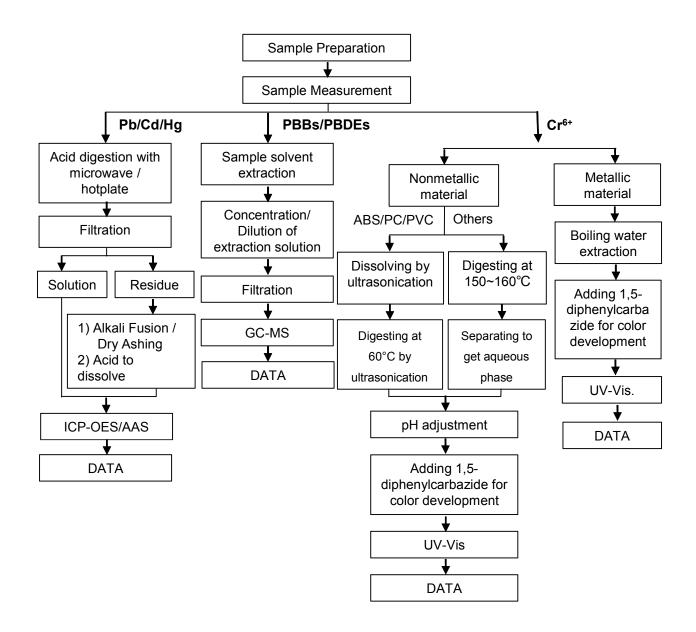
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#### **ATTACHMENTS**

#### Pb/Cd/Hg/Cr6+/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr6+ and PBBs/PBDEs test method excluded).





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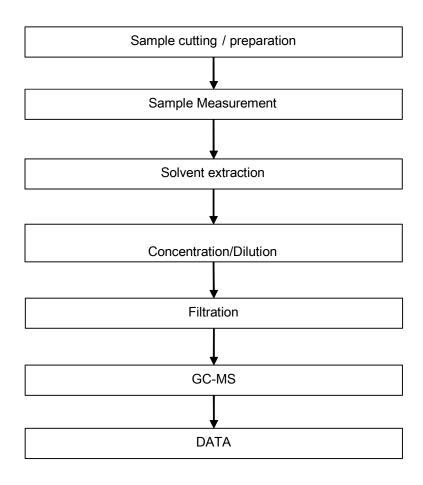
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#### **Phthalates Testing Flow Chart**





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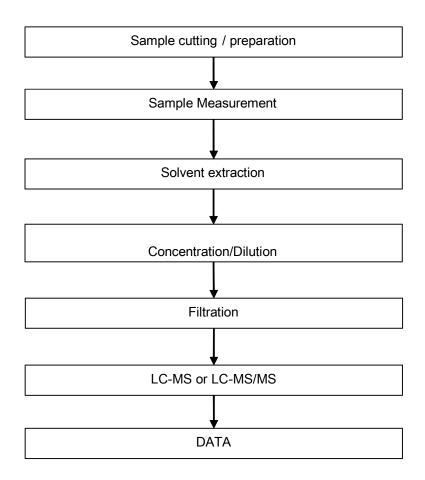
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#### PFOA / PFOS Testing Flow Chart





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**Test Report** No. CANEC2117633803 Date: 27 Sep 2021 Page 1 of 8

SHENZHEN CITY TONGHUA INDUSTRY CO.,LTD
TONGHUA MANSIN TONGLE XINBU VILLANG TOWN SHENZHEN CITY CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: Nickel(Ni)

SGS Job No. : CP21-051017 - SZ

Date of Sample Received: 18 Sep 2021

Testing Period: 18 Sep 2021 - 27 Sep 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs),

Polybrominated diphenyl ethers (PBDEs) and Phthalates such as

Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), and Diisobutyl phthalate (DIBP) comply with the limits as set by

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen
Approved Signatory





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#### **Test Report** No. CANEC2117633803 Date: 27 Sep 2021 Page 2 of 8

Test Results:

#### Test Part Description:

Specimen No. SGS Sample ID Description

SN<sub>1</sub> CAN21-176338.003 Silver-gray plated metal

#### Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL)

(4) "-" = Not Regulated

#### RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC Test Method: 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>003</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	37
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND



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No. CANEC2117633803		Date:	27 Sep 2021	Page 3 of 8
<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>003</u>	
-	mg/kg	5	ND	
-	mg/kg	5	ND	
-	mg/kg	5	ND	
-	mg/kg	5	ND	
-	mg/kg	5	ND	
1000	mg/kg	50	ND	
1000	mg/kg	50	ND	
1000	mg/kg	50	ND	
1000	mg/kg	50	ND	
	<u>Limit</u> 1000 1000	Limit Unit - mg/kg - mg/kg - mg/kg - mg/kg - mg/kg - mg/kg 1000 mg/kg 1000 mg/kg 1000 mg/kg	Limit         Unit         MDL           -         mg/kg         5           -         mg/kg         5           -         mg/kg         5           -         mg/kg         5           1000         mg/kg         50           1000         mg/kg         50           1000         mg/kg         50           1000         mg/kg         50	Limit         Unit         MDL         003           -         mg/kg         5         ND           -         mg/kg         5         ND           -         mg/kg         5         ND           -         mg/kg         5         ND           1000         mg/kg         50         ND           1000         mg/kg         50         ND           1000         mg/kg         50         ND           1000         mg/kg         50         ND

#### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586 37.25
- (3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 μg/cm². The sample coating is considered to contain CrVI
  - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating
  - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive unavoidable coating variations may influence the determination Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

#### Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives

Test Method: With reference to CEN/TS15968:2010, analysis was performed by LC-MS or LC-MS/MS.

Test Item(s)	CAS NO.	<u>Unit</u>	<u>MDL</u>	<u>003</u>
Perfluorooctanoic acid (PFOA) and its salts+	335-67-1	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) ^	1763-23-1	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide(MeFOSA)	31506-32-8	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol(MeFOSE)	24448-09-7	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol(EtFOSE)	1691-99-2	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) and its derivatives	-	mg/kg	-	ND



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#### Notes:

(1) + PFOA and its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1); (2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH₄ (CAS No.: 29081-56-9), PFOS-NH(OH)<sub>2</sub> (CAS No.: 70225-14-8), PFOS-N(C<sub>2</sub>H<sub>5</sub>)<sub>4</sub> (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)



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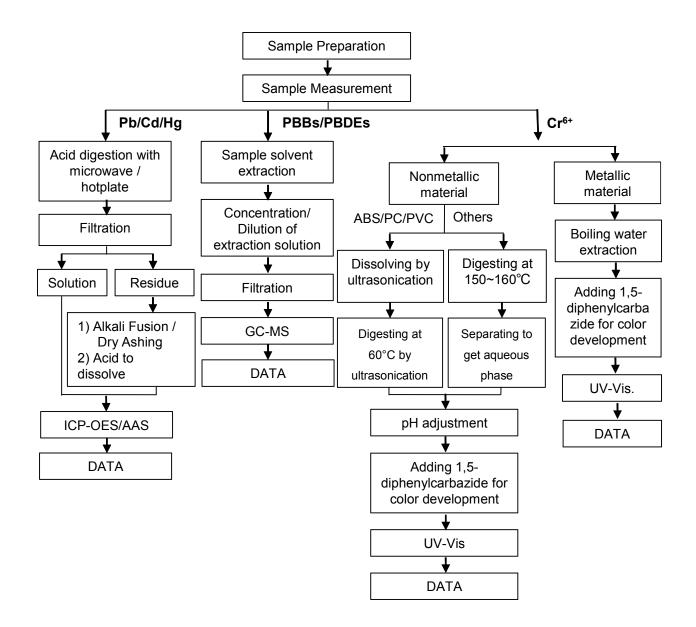
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#### **ATTACHMENTS**

#### Pb/Cd/Hg/Cr6+/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr6+ and PBBs/PBDEs test method excluded).





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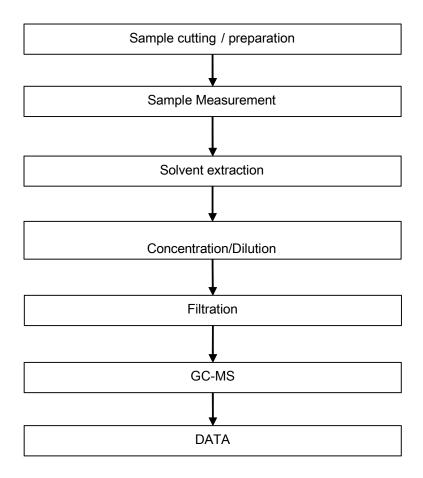


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#### **ATTACHMENTS**

#### **Phthalates Testing Flow Chart**





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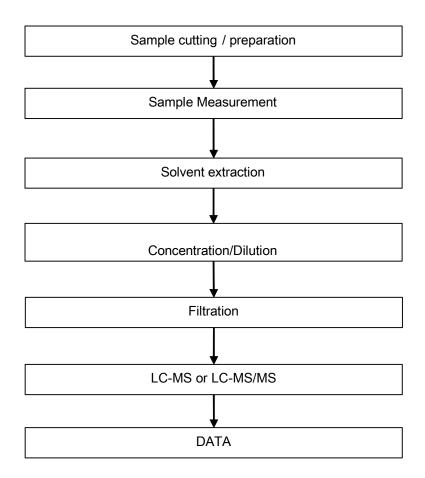
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#### PFOA / PFOS Testing Flow Chart





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