## **FLWCONN®**

# 承认书

Approval Sheet

客户(Customer): /

客户料号 (Cus . P/N): /

华联威料号 (HLW P/N):U235-0241-G22077

品名规格 (PronameSpec):USB BM 三件套

送样日期 (Delivery Date):2021/12/29

承认日期 (Acknowledge Date):2021/12/29

Approved No:	客	户								
	Customer									
采 购 部	品 质 部	工程 部	确认							
Purchasing Dept	QC Dept	Engineering Dept	Approved By							
深 垻	川市华联威电-	子科技有限公司								
SHEN ZHEN S	HI HUA LIAN WEI EI	LECTRONICS TECHNOLOG	Y CO; LTD.							
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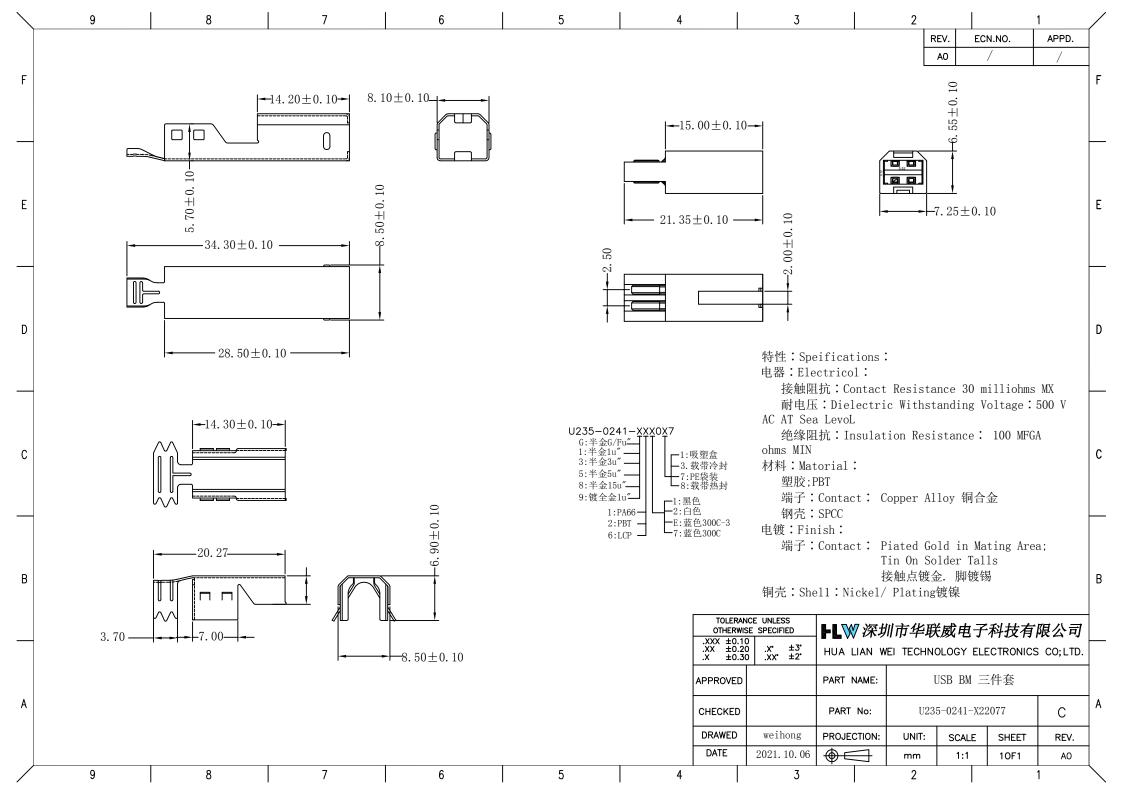


# **FLWCONN**®

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## 深圳市华联威电子科技有限公司 HUA LIAN WEI TECHNOLOGY ELECTRONICS CO., LTD

## USB2. 0系列产品SPEC

制定日期 20200707

适用范围 通用

1. Scope (范围)

版本版次: C

1.1 Contents(内容)

This specification covers the requirements for product performance and test methods of USB 2.0 Connector Product Specification shall be of the design, construction and physical dimensions specified in the applicable product drawing.

(本规范涵盖了USB 2.0连接器产品性能要求和测试方法,产品规范应按照适用产品图纸规定的设计、构造和物理尺寸进行。)

- 2. Requirements (要求):
- 2.1 Rating(额定条件)
- A. Voltage rating(额定电压):30V AC
- B. Current rating(额定电流):1.5A
- C. Storage Temperature Range: -20℃ to +60℃;储存温度范围:-20℃~+60℃;

Operating Temperature Range: -35℃ to +85℃:工作温度范围:-35℃ +85℃:

Nominal Temperature Range: +30℃标称温度范围:+30℃

3.0 Test Condition: All tests shall be performed as bellow conditions unless otherwise specified.

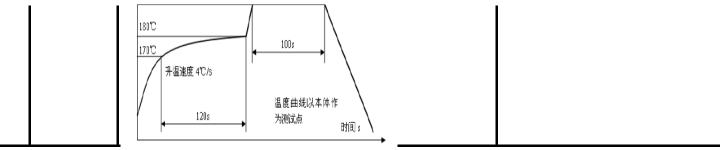
试验条件:除另有规定外,所有试验均应在下列条件下进行。

- 3.1 Temperature range : +15℃ ~+35℃ 温度范围:+15℃~+35℃
- 3.2 Humidity range: 25% to 85%湿度范围:25%~ 85%
- 3.3 Atmospheric Pressure : 86kPa to 106 kPa (860 to 1060 mber) 大气压力:86kPa至106kpa(860至1060 mber)
- 4. Test Methods and Requirements:(测试方法及要求)

4.1 Ex	4.1 Examination of product (产品外观)											
4.1.1	Examination of Product 产品外观	VEIA 364-18 Shall be confirmed with eyes in accordance with each drawing. Shall be confirmed by using proper measuring instruments. 应根据每张图纸用眼睛确认。应使用适当的测量仪器进行确认。	1).Outward appearance shall be good without such injurious problem 外观应该是好的,没有这样有害的问题 2).Structure shall be meet the design and dimensional requirements of drawing. 2)结构应满足图纸设计和尺寸要求。									
4.2. El	4.2. Electrical Performance(电气性能)											
4.2.1	Contact Resistance 接触阻抗	EIA 364-23 The object of this test is to detail a standard method to measure the electrical resistance across a pair of mated contacts such that the insulating films, if present, wll not be broken or asperity melting will not occur. 该测试的目的是详细制定标准方法来测量一对配对接触器的电阻,以保证绝缘膜(如果存在的话)不会破裂或表面粗糙不会熔化。	Subject mated contacts assembled in housing to 20mV maximum open circuit at 100 mA maximum 1).Initial: 30 mΩ Max 2).After test::40 mΩMax 受检者安装在外壳中,最大开路电压为20mV,最大开路电压为100ma 1)初始:30 mΩMax 2)试验后::40 mΩMax									
4.2.2	Dielectric Withstanding Voltage (耐电压)	EIA 364-20 Test between adjacent contacts of mated and unmated connector assemblies. The object of this test procedure is to detail a test method to prove that a MICRO USB connector can operate safely at its rated voltage and withstand momentary over potentials due to switching, surges and/or other similar phenomena. 配对和未配对连接器组件的相邻触点之间的测试。该测试程序的目的是详细说明一个测试方法,以证明一个微型USB连接器可以在其额定电压下安全运行,并承受由于开关、浪涌和/或其他类似现象造成的瞬时过电位。	1. No Breakdown or flashover 2. Leakage current:0.5mA Max 1. 不能有损坏或跳火花 2. 漏电流<0.5mA									
4.2.3	Insulation Resistance 绝缘电阻	EIA 364-21 Test between adjacent contacts of mated and unmated connector assemblies. The object of this test procedure is to detail a standard method to assess the insulation resistance of MICRO USB connectors. This test procedure is used to determine the resistance offered by insulation connector to a DC potential current through or on the suface of the members.  配对和未配对连接器组件的相邻触点之间的测试。 这个测试程序的目的是要详细制定一个标准方法来评估微型USB连接器的绝缘电阻。该测试程序用于确定绝缘连接器对通过或在构件表面的直流电势电流所提供的电阻。	1)。初始:1000 MΩ最小 2)。耐久后:1000 MΩ最小									

4.3.1	Connector Mating Force 插入力 Connector	EIA 364-13 The object of this test is to detail a standard method for determining the mechanical forces required for inserting a USB 2.0 connector. 这个测试的目的是要详细说明一个标准方法来确定插入一个USB连接器所需的机械力。	Measure force necessary to mate assemblies at maximum rate of 12.5mm (or 0.492") per minute. 1).Initial: 35 Newtons (or 3.57Kgf) Maximum 2).After test: 35 Newtons (or 3.57Kgf) Maximum 测量在最大速率为每分钟12.5毫米(或 0.492")时装配组件所需的力。 1)。初始值:35牛顿(或3.57Kgf)最大值 2)。测试后:最大35牛顿(或3.57K
	Unmating Force 拔出力	The object of this test is to detail a standard method for determining the mechanical forces required for extracting a MICRO USB connector. 该测试的目的是详细的标准方法,以确定机械力量所需的提取USB 2.0连接器。	assemblies at maximum rate of 12.5mm (or 0.492") per minute. 1).Initial: 10 Newtons (or 1.02Kgf) Minimum 2).After test: 8Newtons (or 0.81Kgf) Minimum 测量在最大速率为每分钟12.5毫米(或 0.492")时装配组件所需的力。 1)。初始值:10牛顿(或1.02Kgf)最小值 2)。测试后:最小8牛顿(或0.81Kgf)
4.3.3	耐久测试	EIA 364-09 The object of this test procedure is to detail a uniform test method for determining the effects caused by subjecting a USB 2.0 connector to the conditioning action of inserting and extraction, simulating the expected life of the connectors. Durability cycling with a gauge is intended only to produce mechanical stress. Durability performed with mating components is intended to produce both mechanical and wear stress.  本测试程序的目的是详细制定一套统一的测试方法,以模拟连接器的预期寿命,以确定将微型USB连接器置于插入和提取的条件作用下所产生的影响。带量规的耐用自行车仅用于生产机械应力。配合部件的耐久性是为了产生机械应力和磨损应力。	1).Shall meet visual requirement, show no physical damage. 连接器组件,最大额定功率为每小时500个循环,可使用1500个循环。 1)。应符合视觉要求,无物理损伤。
4.3.4	Contact Retention Force 端子保持力	EIA 364-35 Shall be measured with tester gauge or tension tester in same direction.应用测试仪或拉力测试器在同一方向进行测量。	1).Initial: 0.4 Kgf minimum 2).After test: 0.4 Kgf minimum 1)。初始值:最小0.4 Kgf 2)。测试后:最小0.4 Kgf
	,	EIA364-27B The object of this test procedure isto detail a standard method toassess the ability of a USB 2.0 connector to withstand specifie dseverity of mechanical shock. 此测试程序的目的是详细制定一个标准方法来评估USB 2.0连接器承受特定严重机械冲击的能力。	No discontinuities of 1 µs orlonger duration when mated USB 2.0 connectors are subjected to 11 msduration 50 Gs half-sine shock pulses. Three shocks in each direction applied along three mutually perpendicular planes for a total of 18 shocks. 当配对USB 2.0连接器受到11 msduration 50gs半正弦冲击脉冲时,没有1个小部件或更长的持续时间。沿三个相互垂直的平面,每个方向施加三次冲击,共施加18次冲击。
4.3.5	Vibration随机振 动	EIA 364-28 D This test procedure is applicable USB 2.0 connectors that may, inservice, be subjected to conditions involving vibration. Whether USB 2.0 connector has to function during vibration or merely to survive conditions of vibration should beclearly stated by the detailed product specification. In either case, the relevant specification should always prescribe the acceptable 本测试程序适用于使用中的USB 2.0连接器,该连接器可能会受到振动的影响。USB 2.0连接器是否必须在振动中工作,或仅仅是在振动条件下生存,应清楚地说明在详细的产品规格。在任何一种情况下,相关的规范都应该规定可接受的性能公差	Subject mated connectors to 10~55~10Hz traversed in 1 minute at 1.52mm amplitude 2 hours each of 3 mutually perpendicular planes.  1).No discontinuities of 1 受试者将连接器配置为10~55~10Hz,在1分钟内以1.52mm振幅穿过3个相互垂直的平面,每个平面2小时。 1)。不存在1的不连续点
	vironmental Perfo	1 11	
4.4.1		EIA 364-32 Test Condition I The object of this test is to determine the resistance of a USB 2.0 connector to exposure at extremesof high and low temperatures andto the shock of alternate exposuresto these extremes, simulating the worst	10 cycles -35 °C and +85 °C. for 30minutes. The USB 2.0 connectors under test must be mated. 10次循环-30℃和+80℃。30分钟。被测试的USB 2.0连接器必须被配对,先4页

		case conditions for storage, transportation, and application.这个测试的目的是确定一个USB 2.0连接器的电阻暴露在极端的高温和低温和冲击交替暴露在这些极端,模拟存储,运输和应用的最坏情况。	
4.4.2	Temperature Life 温升测试	EIA 364-17 Test Condition 3 Method A, The object of this test procedure is to detail a standard method for the evaluation of the properties of materials used in USB 2.0 AM PLUG connectors as these influenced by the effects of high heat EIA 364-17试验条件3 本测试程序的目的是为评估USB 2.0 AM插头连接器中使用的材料的性 能,因为这些材料受高温影响而详细制定标准方法	Subject mated connectors to temperature life at 85℃ for 250hours 1). Shall meet visual requirement, show no physical damage. 受检者将连接器配置在85℃的温度下使用250小时1)。应符合视觉要求,无物理损伤。
4.4.3	Solder ability 焊锡性	EIA 364-52 The object of test procedure is to detail a unfirm test methods for determining USB 2.0 AF connector solderability. The test procedure contained here utilizes the solder dip technique. It is not intended to test or evaluate solder cup, solder eyelet, other hand-soldered type or SMT type terminations. 测试程序的目的是详细说明确定usb2.0 AF连接器可焊性的不牢固的测试方法。这里所包含的测试程序使用了浸焊技术。它不打算测试或评估锡杯,锡孔,其他手焊类型或SMT类型端子。	The surface of the portion to be soldered shall at least 95% covered with new solder coating, as specified in Category 按照第2类的规定,待焊接部分的表面至少90%覆盖新焊料涂层。
4.4.4	Humidity 恒温恒湿	EIA 364-31, Test Condition A Method III, The object of this test procedure is to detail a standard method for the evaluation of the properties of materials used in USB 2.0 connectors as these influenced by the effects of high humidity and heat. 本测试程序的目的是为评估USB 2.0连接器中使用的材料的性能,因为这些材料受到高湿度和高温的影响而详细制定标准方法。	Subject samples to temperature of $40 \pm 2^{\circ}$ and a relative humidity of $90 \sim 95\%$ for a period of 168 hours (seven complete cycles) .The MICRO USB connectors under test must be tested in accordance with EIA364-31. 将样品置于温度为 $40\pm 2^{\circ}$ 、相对湿度为 $90 \sim 95\%$ 的环境中 $168$ 小时 $(7$ 个完整循环)。
4.4.5	Salt Spray 盐水喷雾	The object of this test procedure is to detail a standard method for the evaluation of the properties of materials used in MICRO USB connectors as these influenced by the effects of salt spray  本测试程序的目的是为评估微USB连接器中使用的材料在盐雾作用下的性能制定标准方法	Subject mated connectors to 12 hours at 35℃ with 5%-Salt-solution concentration. LowLevel Contact Resistance: 1). Initial: 30 mΩ Max 2). After test:40 mΩ Max 3). After test:No detrimental corrosion( Terminal solder tail unrequested) 受试者将连接器在35℃、5%盐溶液浓度下使用12小时。 低电平的接触电阻: 1)。初始:30 mΩ Max 2)。试验后:40 mΩ Max 3) 试验后产品无氧化,锈蚀(端子焊脚镀锡处不作要求)
4.4.6	Resistance to Soldering Heat 热耐焊性	for wave soldering: mil-std-202f,method 210 A,test condition B 波峰焊: mil-std-202f, method 210 A, 试验条件B Pre-heat:80℃,60 Seconds 预热:80℃,60秒 Temperature:260±5℃ 温度:260±5℃ Immersion duration:10±1 sec. 浸泡时间:10±1秒。	No physical damage shall occur. 不可有损坏
		for manual soldering :手动焊接: mil-std-202f,method 210 A,test condition A Pre-heat : No预热:没有 Temperature : 350 ± 10 ℃温度:350±10℃ Immersion duration :3.5±0.5 sec.浸泡时间:3.5±0.5秒	No physical damage shall occur. 不可有损坏
		Solder Temp: 260±5℃,10±0.5sec 焊锡温度: 260±5℃,10±0.5sec **温度℃ 260℃ 升温速度 4℃/s	No physical damage shall occur. 不可有损坏 Reflow welding is not applicable to PBT 回流焊不适用于PBT
		*	第3页,共4页



Note 1: Shall meet visual requirements, show no physical damage, and meet requirement of additional tests as specified in the test sequence in Figures 2注1:应满足外观要求,无物理损伤,并满足图2试验顺序中规定的附加试验要求

2 Pro-duct C 110 11	3.Product Qualification And Requalification Test:产品测试顺序表 Figure 2											
	and Requ	alification	Test:产品	测试顺片	表 Figure		\	n				
Test or Examination		_			_		Group测记				_	
	Α	В	С	D	E	F	G	Н	1			
					Test S	equence						
Examination of product 产品外观	1,9	1,3	1,7	1,7	1,5, 8	1,5	1,3	1,3	1,3			
Low Level Contact Resistance低接触电阻	2,8				2,4, 7	2,4						
Insulation Resistance绝 缘电阻			2,5	2,5								
Dielectric Withstanding Voltage耐电压强度			3,6	3,6								
Durability耐久测试	5											
Connector Mating Force 插入力测试	3,6											
Contact Unmating Force 拔出力测试	4,7											
Contact Retention Force 端子保持力		2										
Physical Shock物理冲击			4									
Random Vibration随机 振动				4								
Thermal Shock高温老 化	5				6							
Humidity耐湿测试					3							
Salt Spray盐雾测试						3						
Temperature Life(see note c)温度寿命测试							2					
Solderability可焊性测 试								2				
Resistance to Soldering Heat热耐焊性									2			
NO. of Test samples(Min.) 测试样	5	5	5	5	5	5	5	5	5			

#### Note:

- a. Samples shall be prepare in accordance with applicable manufacture's instructions and shall be selected at random from current production.
- b.The numbers in the table indicate sequence in which tests are performed.
- c.All the tests shall be performed in the sequence, indicated by the number in the columns.
- d. Each test groups shall consist of minimum of eight connectors. A minimum of 5 contacts shall be selected and identified. Unless otherwise specified, these contacts shall be used for all measurements.

#### 注意:

- a.一个样品应按照适用制造商的指示准备,并应从当前生产中随机选择。
- b. 表中的数字表示执行测试的顺序。
- c. 所有的测试都应该按照顺序进行,用列中的数字来表示。
- d. 每个测试组应该由至少八个连接器组成。至少要选择和识别5个触点。除非另有说明,这些触点应使用用于所有测量。

核准: 唐竹君 制作人: 魏红



## 深圳市华联威电子科技有限公司 SHENZHENHUALIANWEIELECTRONICS CO., LTD. 測試報告

#### **TEST REPORT**

Parl Name  Day 1-02-2017 Quantity  Day 1				120111								
Part Name			USB BM 三件套			R	eport N	٥.	ME	20211	1229-01	
Pick   Testing Item   Testing Conditions   Testing Equipment			U235-0241-G22077		5PCS	N	1easurin	ıg	濕度 Temp:18~21°C 相對 濕度 R.H.:49%~57%			
### Testing Item NO.	_	電性測試 ELE	CTRICAL TEST									
Testing Item Testing Conditions Testing Equipment Equi							測試記	UTestir	ng Resul	t		
Test voltage:500VDC Operation stated:1min   Dielec tric withstand voltage   Test voltage:500VAC Cut-off current:0.5mA Operation stated:1 min   Dielec tric withstand voltage   Test voltage:500VAC Cut-off current:0.5mA Operation stated:1 min   Dielec tric withstand voltage   Pass	號					1	2	3	4	5	Pass	Fail
Pass	1			_	30m Ω Max				-		Р	
Section   Pass   Pas	2			RESISTANCE	1000 m Ω Min	Pass	Pass	Pass	Pass	Pass	Р	
別試項目	3	withstand Cut-off current:0.5mA			flashover			Pass	Pass	Pass	Р	
序號     測試項目     測試條件     Testing Conditions     工esting Equipment     規格     Durability test     LIFE TESTER FOR CONNECTOR     No physical damage     Pass     <	二. 杉	機械特性測試 ME	ECHANICAL TEST						1			
照式項目 Testing Item Testing Conditions Testing Equipment Testing	÷		測試條件 Testing Conditions				測試記	∪Testir	ng Resul	t		
Total: 1500cycles CONNECTOR damage Pass Pass Pass Pass Pass Pass Pass Pas	號					1	2	3	4	5		
2     Mating Force     a maximum rare of 12.5mm(0.492") per minu te     Insertion force testing machine     No physical damage     Pass     Pass <t< td=""><td>1</td><td>Durability test</td><td></td><td></td><td></td><td>Pass</td><td>Pass</td><td>Pass</td><td>Pass</td><td>Pass</td><td>Р</td><td></td></t<>	1	Durability test				Pass	Pass	Pass	Pass	Pass	Р	
3 Un-Mating Force maximum rare of 12.5mm(0.492") per minu te lesting machine damage Pass Pass Pass Pass Pass Pass Pass Pas	2	Mating Force	a maximum rare of 12.5mm(0.492") per minu			Pass	Pass	Pass	Pass	Pass	Р	
序 別試項目 測試條件 測試設備 規格 測試記 UTesting Result Judge	3	3 Un-Mating Force maximum rare of 12.5mm(0.492") per minu testing machine damage			Pass	Pass	Pass	Pass	Pass	Р		
予   測試項目   測試條件   測試設備   規格	三.環	環境特性測試 EN	VIRONMENTAL TEST									
The resulting from the resulting conditions are resulting Equipment.	號	測試項目 Testing Item	測試條件 Testing Conditions	測試設備 Testing Equipment	規格 SPEC		測試記	∪Testir	ng Resul	t	II II	
NO. 1 2 3 4 5 Pass Fail	NO.	3	3			1	2	3	4	5	Pass	Fail

1	Humidi ty- Tempera ture <b>cycle</b>	Temperature: 40±2°C Humidity: 90-95% Dura ti on:168H	PROGRAM CONTROLLED TEMP. & HUMIDTY CHAMBER	No physical dama <b>g</b> e	Pass	Pass	Pass	Pass	Pass	Р		
2	Heattest	Temperature: 70±2°C Dura ti on:168H	OVEN	No physical damage	Pass	Pass	Pass	Pass	Pass	Р		
3	Cold test	Temperature: -25±3°C Dura tion:168H	PROGRAM CONTROLLED TEMP. & HUM1DTY CHAMBER	No physical damage	Pass	Pass	Pass	Pass	Pass	Р		
4	Tempera ture Temperature: 70—25C CONTROLLED No physical		Pass	Pass	Pass	Pass	Pass	Р				
四.物	四.物理測試 PHYSICAL TEST											
序聽	測試項目	測試條件	測試設備 Testing Equipment	規格							定 dge	
恥 NO.	Testing Item	Testing Conditions		SPÉC	1	2	3	4	5	Pass	Fail	
1	Salt spray test	Temperature: 35±2°C Concen trat ion:5 ±1 % Dura ti on:24H	SALT SPRAY TESTER	No Oxidation	Pass	Pass	Pass	Pass	Pass	Р		
2	Resistance to soldering heat test	Temperature: 265±5°C Dura tio n:10 ±1sec	OVEN	No physical damage	Pass	Pass	Pass	Pass	Pass	Р		
3	Solder ability t est	Temperature: 265±5°C Dura tion:10 ±1 sec	CONTROLLED CONSTANT-TEMP SOLDER POT	Soldering area 295%	Pass	Pass	Pass	Pass	Pass	Р		
	判定 Result ■合格(ACCEPT) □ 不合格(REJECT)											

核准(Approver): 欠必锋

測試(Tester): 但芬

# **FLWCONN**®

# 深圳市华联威电子科技有限公司 檢驗報告

■首件檢験	☆ □入庫檢驗 □	出貨檢	驗 口名	<b></b>	驗口	退料模	験 □	1其他		2021年	F <b>12</b> 月	29日 版	i次:A1	1
料號	U235-0241-G22	077	制令	單號		1	送檢	單位		<b>L程部</b>	首件	製作者	裝面	7
品名	USB BM 三件套	Z.	客戶個	化號		/	批	量		1	送村	<b>澰時間</b>	/	
		<u> </u>			,		數	量	ţ	5PCS	確記	忍時間	/	
	抽樣標準			■單導	7 [	]雙次		抽样	数	AQL	CRI:0	MAJ:0.40	MIN:0	).65
M	IIL-STD-105E(II)			三常	□加膚	<b>漫</b> □	減量	( 5PC	CS)	ACC/REJ	0	/	/	
不良数:		CRI (	/	)	MAJ	( /	)	MIN	) ]	/ )	不良	臭率(%)	/	
NO.	檢驗項目	檢測		檢	驗記	錄		品管料	訂定	CRI	MAJ	MIN	備注	Ē
110.	單位:MM/G	儀器	1	2	3	4	5	AC	RE	CKI	WIAJ	IVIIIN		
	14.20±0.10	D	14.26	14.23	14.25	14.27	14.25	√						
	5.70±0.10	D	5.76	5.73	5.74	5.75	5.76	√						
	34.30±0.10	D	34.36	34.35	34.37	34.35	34.35	<b>√</b>						
П	28.50±0.10	D	28.56	28.54	28.53	28.57	28.55	<b>√</b>						
尺	14.30±0.10	D	14.36	14.34	14.35	14.36	14.37	<b>√</b>						
寸	2.50±0.20	D	2.56	2.54	2.53	2.54	2.55	<b>√</b>						
	21.35±0.10	D	21.37	21.35	21.36	21.37	21.34	<b>√</b>						
測														
量														
里														
檢驗依據: ■<<工程圖紙>> □·			檢驗規	範>>	□<<7	承認書	>> [	樣品		其它				
檢測儀器:	A游標卡尺 B千分尺	C厚薄	儀 D投影	影鏡 E	放大鏡	F顯微	g鏡 G鎖	易爐 H扌	番拔 た	力器 I間位	Z尺 J	其它		
品保判定:			合格Ac	cept	□ □ 2	貨Reje	ect	□特須	₹Wa	aive [		<b>§</b> Sort		

核准: 欠必锋 审核: 刘联英 检验员: 但芬

# **FLWCOND®** 深圳市华联威电子科技有限公司

# 电镀报告表

品名:USB BM 三件套(端子)		版次:A.0
电镀规格:Ni40u",Sn40u",Au G/Fu"	日期:2021-08-25	页次:1/1

厂商:同华

测试设备:CMI X-射线膜厚测试仪

1、底层电镀测试(Ni)

数据	测试标准	实测值	判定	测试日期	测试时间
1	40u″MIN	60. 5u"	OK	2021/8/25	10:20:15
2	40u″MIN	58. 3u"	OK	2021/8/25	10:20:17
3	40u″MIN	67. 5u"	OK	2021/8/25	10:20:19
4	40u″MIN	62. 4u"	OK	2021/8/25	10:20:21

#### 2、表层电镀测试(Sn)

数据	测试标准	实测值	判定	测试日期	测试时间
1	40u"MIN	75. 3u"	OK	2021/8/25	10:25:10
2	40u"MIN	74. 7u"	OK	2021/8/25	10:25:12
3	40u"MIN	85. 9u"	OK	2021/8/25	10:25:14
4	40u″MIN	72. 4u"	OK	2021/8/25	10:25:16

#### 3、表层电镀测试(Au)

数据	测试标准	实测值	判定	测试日期	测试时间
1	0.5u"MIN	0.55u"	OK	2021/8/25	10:30:32
2	0.5u"MIN	0. 53u"	OK	2021/8/25	10:30:34
3	0.5u"MIN	0. 58u"	OK	2021/8/25	10:30:36
4	0.5u"MIN	0.59u"	OK	2021/8/25	10:30:38

核准: 欠必锋 审核: 刘联英 检验员: 但芬

# FLWCONN® 深圳市华联威电子科技有限公司

# 电镀报告表

品名:USB BM 三件套外壳版次:A. 0电镀规格:Cu:40u"Ni50u"MIN日期:2021/9/12页次:1/1

厂商:金和源

测试设备:CMI X-射线膜厚测试仪

#### 1、底层电镀测试(Cu)

数据	测试标准	实测值	判定	测试日期	测试时间
1	40u"min	45. 3u"	OK	2021/9/12	19:55:05
2	40u"min	48. 5u"	OK	2021/9/12	19:55:57
3	40u"min	44. 2u"	OK	2021/9/12	19:56:48
4	40u"min	45. 6u″	OK	2021/9/12	19:57:31

#### 2、表层电镀测试(Ni)

数据	测试标准	实测值	判定	测试日期	测试时间
1	50u″min	50. 26u"	OK	2021/9/12	19:58:12
2	50u″min	50. 28u″	OK	2021/9/12	19:59:04
3	50u″min	50. 18u″	OK	2021/9/12	20:01:44
4	50u"min	50. 13u"	OK	2021/9/12	20:02:36

核准: 欠必锋 审核: 刘联英 检验员: 但芬

## **FLWCONN®**

# 深圳市华联威电子科技有限公司

## 盐水喷雾实验报告

试验方法	盐水喷雾腐蚀试验法	参考资料	MIL-STD-1216
METHOD	NEUTRL SALT SPRAY CORROSION TEST	REF	MIL 01D 1210
客户	/	试验起始日期	2021年12月28日 20:00 时起
谷厂	/	DATE	2021年12月29日 08:00 时止
样品名称	USB BM 三件套	试验数量	5PCS
P/N	U235-0241-G22077		

试验条件 (TEST CONDDITION)

- 1、盐水溶解(SALT SOLUTION:浓度50±10g/L,PH值6.5-7.2.
- 2、试验室温度 (TEMP. IT THE SPRAY DHAMBR):35±1℃.
- 3、盐水桶温度 (TEMP. OF SALE SOL'N TANK): 35±1℃.
- 4、 压力桶温度 (TEMP.OF SAR SUPPLIERY): 47±1℃.
- 5、 试验室相对湿度(R.H IN THE CHAMBER ) 85%.
- 6、 压缩空气压力 (COMPRESSED AIR PRESSURE): 1.00±0.01Kg/cm<sup>2</sup>.
- 7、 样品放置位置(SPECIMEN SUPPORTED ANGLE ): 尼龙绳吊挂70°-90°.
- 8、 喷雾收集量 (COLLECT RATE OF SALT SOL′N) 1-2mL/(8 cm²hr).
- 9、盐雾测试时间: 12小时 (H)

判定方法(ADFUSGD METHOD )

试验后以20倍放大镜观察、无蓝、绿色腐蚀物之现象(不包含折弯处),即判定合格.(Inspext the ecimen at 20 xmagnification no blue or green corrosion products are acceptable)

样品序号	试验后现象	判定
件加力与	PHENOMENON AFTER TEST	COMMENT
1	无蓝、绿色腐蚀物之现象	OK
2	无蓝、绿色腐蚀物之现象	OK
3	无蓝、绿色腐蚀物之现象	OK
4	无蓝、绿色腐蚀物之现象	OK
5	无蓝、绿色腐蚀物之现象	OK

核准:欠必锋 审核:刘联英 试验员:但芬

# 钜鼎銅材廠檢驗報告單

公司名稱 Customer	钜鼎銅材廠檢驗報告單			重量 Weight(kg)	1078		日期 ate	2021/11/23		
品名	2 12 12 12	標	[准		尺寸		狀態		銅卷編號	
Article		Stand	ard No		Dime	ension	Ter	nper	Co	il No
C2680	v.	JISH31	00:2017		0.18	*400	E	EH	1021	-C-08
				化學	式分Chemical Con	mpositions(%)				
元素 Element	Cu %	Zn%	Pb%	Fe%	\	\	1	\	化學成分	雜質
規範 Spec	64.0-68.0	餘量	<0.05	<0.05	\	1	\	\	合格	合格
實測 Actual	64.32	餘量	0.0036	0.0136	\	1	١	\	合格	合格
				機械性	質子Mechanical	Properties				
項目	結晶粒度	硬度	抗拉強度	伸長度	導電率	彎曲試驗	表面	粗度	彎	曲度
Item	Grain Size	Hardness	TensionStrength	Elongation	Electrical Conduc	Bending Test	Surface F	Roughness		mber
	Mm	Hv	Mpa	%	%IACS	180	Ra(	u m)	m	m\n
規範MAX Spec	\	170-190	490-610	\	\	\	\		\	
實測 Actual	\	178	574	5	\	\		1		\ - ·

品質部

聯系電話:0755-28111847 傳真: 0755-28110077 送货专用量

# 材 质 证 明

兹有我司东莞市邦奇塑料科技有限公司为贵司所提供的产品原料PBT不防火加纤白色,由以下物质组成:

物品名称: PBT 不防火加纤白色

	组成	CAS Number	含量%
1	PBT 树脂	26062-94-2	60-75%
2	玻璃纤维	65997-17-3	15-30%
2	增韧剂	51541-08-3	5%
3	抗氧剂	6683-19-8	0. 10-0. 20%
4	润滑剂	110-30-5	0. 10-0. 20%
6	其它	/	0. 50%
备注	建议成型	A、烘干温度 120-14	10℃
		B、烘干时间 2-4 小	时
		C、成型温度 240-26	60℃

供应商: 东莞市邦奇塑料科技有限公司

公司地址: 东莞市常平镇朗洲村工业区二路一号

制作日期: 2020.08.13

# 佛山市顺德区天硕贸易有限公司

Foshan Shunde Tianshuo Trade Company Limited

日期: 2021-10-19

编号: FB2110136

	检验标准的	PURCHASER: SPECIFICAT		G 314	1	e e		产品名检验情			SPCC-SD 合格			3	
产品规格 SPECIFICATION	钢卷号 COIL. NO	材质牌号 SYMBOL	净重 WEIGHT		化学	<b></b>	EMICAL	COMPOS	ITION		カ	学性能MEC	CHANICAL P	ROPERTIES	
MM		OF QUALITY	KG	Fe %	C %	Mn %	Si %	P ‰	S ‰	AI ‰	抗拉强度T.S Mpa	延伸率EL (%)	屈服强度Y.S Mpa	杯突 (mm)	硬度 (HV)
0. 30x1250	DL45657	SPCC-SD	7835	99	0. 031	0.17	0.07	0. 22	0. 24		361	29	259		143
0. 30x1250	DL45658	SPCC-SD	7690	99	0. 032	0. 16	0.07	0. 21	0. 22		362	30	256		141
												1112			
			0												

质量控制中心:

审核: 谢和钢

制表人: 胡万银





**Test Report** No. CANEC2119174201 Date: 22 Oct 2021 Page 1 of 4

SHENZHEN HUALIANWEI ELECTRONICS TECHNOLOGY CO.,LTD

101, 201, PLANT 1, NO.307, GUANLAN GUIHUA ROAD, GUIXIANG COMMUNITY, GUANLAN SUB-DISTRICT, LONGHUA DISTRICT, SHENZHEN CITY, GUANGDONG PROVINCE, CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: C2680 Terminal

SGS Job No. : CP21-055214 - GZ

Model No.: C2680 terminal after plating

Client Ref. Info.: Used for USB series, HDMI series, RJ series, 1394 series, MICRO series, MINI

series, DISPLAYPORT series, VGA series, DVI series, TYPE-C series, JACK

series

Date of Sample Received: 18 Oct 2021

Testing Period: 18 Oct 2021 - 22 Oct 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium comply with the limits as set by RoHS

Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen
Approved Signatory





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Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 83071443, or email: CN.Doccheck@gss.com"

198 Kezhu Road,Scientech Park Guangzhou Economic & Technology Development District, Guangzhou, China 510663 中国・广州・经济技术开发区科学城科珠路198号 邮编: 510663

0663 t (86–20) 82155555 0663 t (86–20) 82155555



#### **Test Report** No. CANEC2119174201 Date: 22 Oct 2021 Page 2 of 4

Test Results:

#### Test Part Description:

Specimen No. SGS Sample ID Description

CAN21-191742.001 SN<sub>1</sub> Silver-grey/brassy metal

#### Remarks:

(1) 1 mg/kg = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL )

(4) "-" = Not Regulated

#### RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, Test Method: analyzed by ICP-OES and UV-Vis.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	44
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND

#### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series

https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586

- (3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
  - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating
  - c. The result between 0.10 µg/cm<sup>2</sup> and 0.13 µg/cm<sup>2</sup> is considered to be inconclusive unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.



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No. CANEC2119174201

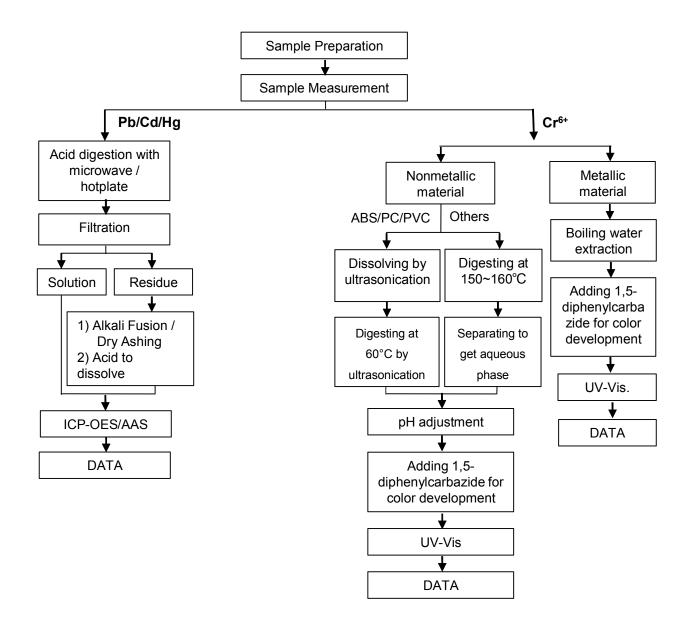
Date: 22 Oct 2021

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#### **ATTACHMENTS**

#### Pb/Cd/Hg/Cr6+ Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> test method excluded).





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No. CANEC2119174201

Page 4 of 4

Date: 22 Oct 2021

Sample photo:



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\*\*\* End of Report \*\*\*



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**Test Report** No. CANEC2119174214 Date: 22 Oct 2021 Page 1 of 6

SHENZHEN HUALIANWEI ELECTRONICS TECHNOLOGY CO.,LTD

101, 201, PLANT 1, NO.307, GUANLAN GUIHUA ROAD, GUIXIANG COMMUNITY, GUANLAN SUB-DISTRICT, LONGHUA DISTRICT, SHENZHEN CITY, GUANGDONG PROVINCE, CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: PBT white plastic

SGS Job No. : CP21-055214 - GZ

Model No. : PBT white plastic

Client Ref. Info.: Used for USB series, HDMI series, RJ series, 1394 series, MICRO series, MINI

series, DISPLAYPORT series, VGA series, DVI series, TYPE-C series, JACK

series

Date of Sample Received: 18 Oct 2021

Testing Period: 18 Oct 2021 - 22 Oct 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs),

Polybrominated diphenyl ethers (PBDEs) and Phthalates such as

Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), and Diisobutyl phthalate (DIBP) comply with the limits as set by

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen Approved Signatory





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#### **Test Report** No. CANEC2119174214 Date: 22 Oct 2021 Page 2 of 6

Test Results:

#### Test Part Description:

Specimen No. SGS Sample ID Description SN<sub>1</sub> CAN21-191742.014 Light blue plastic

#### Remarks:

(1) 1 mg/kg = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL)

(4) "-" = Not Regulated

#### RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017, IEC Test Method: 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>014</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	7
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	1,000	mg/kg	8	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND



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Test Report	No. CANEC21191742	No. CANEC2119174214			Page 3 of 6
Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>014</u>	
Hexabromodiphenyl ether	-	mg/kg	5	ND	
Heptabromodiphenyl ether	-	mg/kg	5	ND	
Octabromodiphenyl ether	-	mg/kg	5	ND	
Nonabromodiphenyl ether	-	mg/kg	5	ND	
Decabromodiphenyl ether	-	mg/kg	5	ND	
Dibutyl phthalate (DBP)	1,000	mg/kg	50	ND	
Butyl benzyl phthalate (BBP)	1,000	mg/kg	50	ND	
Bis (2-ethylhexyl) phthalate (DEHP)	1,000	mg/kg	50	ND	
Diisobutvl Phthalates (DIBP)	1.000	ma/ka	50	ND	

#### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586 37,25
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.



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No. CANEC2119174214

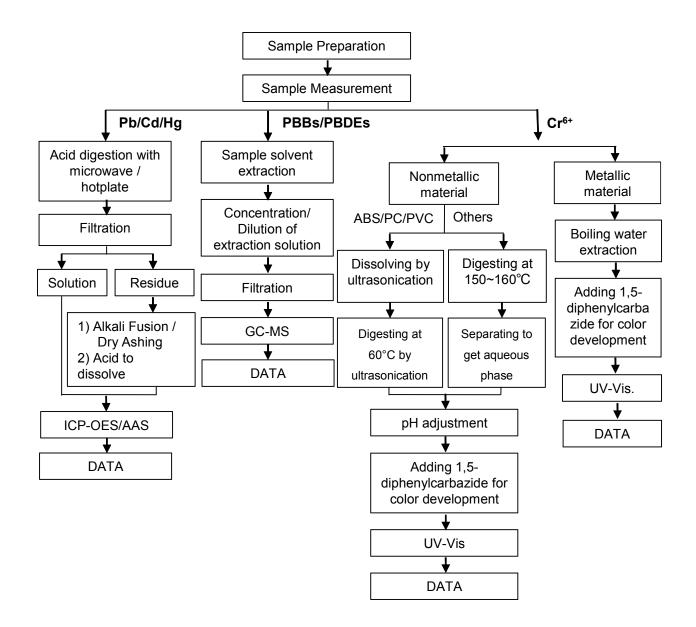
Date: 22 Oct 2021

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#### **ATTACHMENTS**

#### Pb/Cd/Hg/Cr6+/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr<sup>6+</sup> and PBBs/PBDEs test method excluded).





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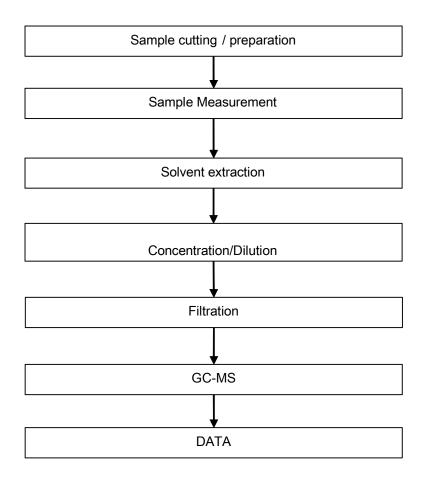
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#### **ATTACHMENTS**

#### **Phthalates Testing Flow Chart**





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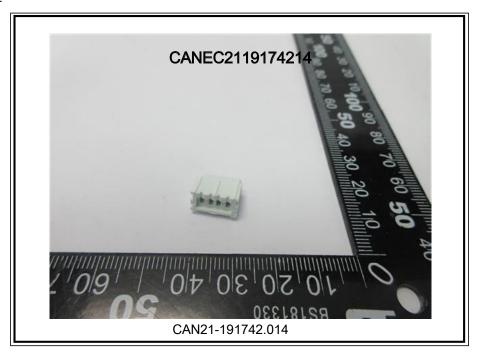


No. CANEC2119174214

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Date: 22 Oct 2021

Sample photo:



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Test Report No. CANEC2119174206 Date: 22 Oct 2021 Page 1 of 4

SHENZHEN HUALIANWEI ELECTRONICS TECHNOLOGY CO.,LTD

101, 201, PLANT 1, NO.307, GUANLAN GUIHUA ROAD, GUIXIANG COMMUNITY, GUANLAN SUB-DISTRICT, LONGHUA DISTRICT, SHENZHEN CITY, GUANGDONG PROVINCE, CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: Nickel plating of iron

shell

CP21-055214 - GZ SGS Job No.:

Model No.: Iron shell after plating

Client Ref. Info.: Used for USB series, HDMI series, RJ series, 1394 series, MICRO series, MINI

series, DISPLAYPORT series, VGA series, DVI series, TYPE-C series, JACK

series

Date of Sample Received: 18 Oct 2021

Testing Period: 18 Oct 2021 - 22 Oct 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Based on the performed tests on submitted sample(s), the results of Lead, Conclusion:

Mercury, Cadmium, Hexavalent chromium comply with the limits as set by RoHS

Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen Approved Signatory





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#### **Test Report** Date: 22 Oct 2021 No. CANEC2119174206 Page 2 of 4

Test Results:

#### Test Part Description:

Specimen No. SGS Sample ID Description

CAN21-191742.006 SN<sub>1</sub> Silver-grey plated metal

#### Remarks:

(1) 1 mg/kg = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL )

(4) "-" = Not Regulated

#### RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, Test Method: analyzed by ICP-OES and UV-Vis.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>006</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	ND
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	μg/cm²	0.10	ND

#### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series

https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586

- (3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
  - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating
  - c. The result between 0.10 µg/cm<sup>2</sup> and 0.13 µg/cm<sup>2</sup> is considered to be inconclusive unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.



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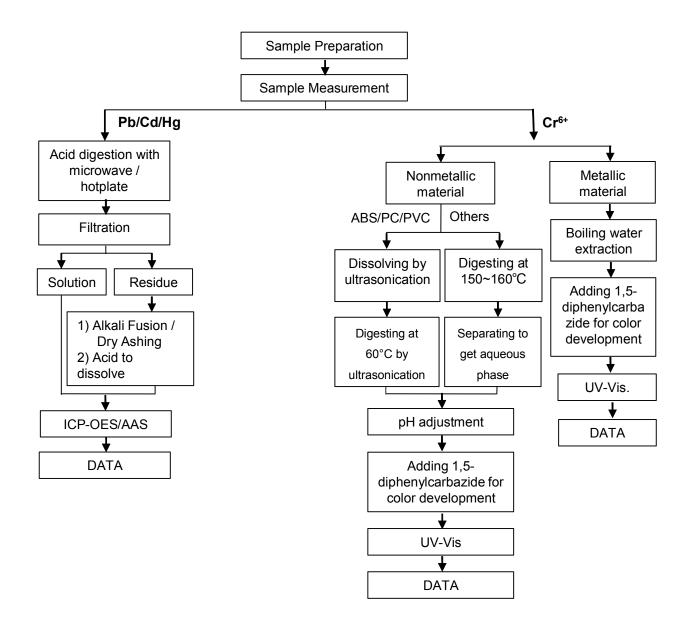
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#### **ATTACHMENTS**

#### Pb/Cd/Hg/Cr6+ Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> test method excluded).





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**Test Report** No. CANEC2117633801 Date: 27 Sep 2021 Page 1 of 8

SHENZHEN CITY TONGHUA INDUSTRY CO.,LTD
TONGHUA MANSIN TONGLE XINBU VILLANG TOWN SHENZHEN CITY CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: Glod(AU)

SGS Job No. : CP21-051017 - SZ

Date of Sample Received: 18 Sep 2021

Testing Period: 18 Sep 2021 - 27 Sep 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs),

Polybrominated diphenyl ethers (PBDEs) and Phthalates such as

Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), and Diisobutyl phthalate (DIBP) comply with the limits as set by

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen
Approved Signatory





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#### **Test Report** Page 2 of 8 No. CANEC2117633801 Date: 27 Sep 2021

Test Results:

#### Test Part Description:

Specimen No. SGS Sample ID Description SN<sub>1</sub> CAN21-176338.001 Gold plated metal

#### Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL)

(4) "-" = Not Regulated

#### RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC Test Method: 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	73
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND



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No. CANEC2117633801		Date: 27 Sep 2021		Page 3 of 8
<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>	
-	mg/kg	5	ND	
-	mg/kg	5	ND	
-	mg/kg	5	ND	
-	mg/kg	5	ND	
-	mg/kg	5	ND	
1000	mg/kg	50	ND	
1000	mg/kg	50	ND	
1000	mg/kg	50	ND	
1000	mg/kg	50	ND	
	Limit 1000 1000	Limit Unit - mg/kg - mg/kg - mg/kg - mg/kg - mg/kg - mg/kg 1000 mg/kg 1000 mg/kg	Limit         Unit         MDL           -         mg/kg         5           -         mg/kg         5           -         mg/kg         5           -         mg/kg         5           1000         mg/kg         50           1000         mg/kg         50           1000         mg/kg         50           1000         mg/kg         50	Limit         Unit         MDL         001           -         mg/kg         5         ND           -         mg/kg         5         ND           -         mg/kg         5         ND           -         mg/kg         5         ND           1000         mg/kg         50         ND           1000         mg/kg         50         ND           1000         mg/kg         50         ND           1000         mg/kg         50         ND

#### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586 37.25
- (3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
  - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating
  - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive unavoidable coating variations may influence the determination Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

#### Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives

Test Method: With reference to CEN/TS15968:2010, analysis was performed by LC-MS or LC-MS/MS.

Test Item(s)	CAS NO.	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Perfluorooctanoic acid (PFOA) and its salts+	335-67-1	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) ^	1763-23-1	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide(MeFOSA)	31506-32-8	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol(MeFOSE)	24448-09-7	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol(EtFOSE)	1691-99-2	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) and its derivatives	-	mg/kg	-	ND



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**Test Report** No. CANEC2117633801 Date: 27 Sep 2021 Page 4 of 8

Notes:

(1) + PFOA and its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1); (2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH<sub>4</sub> (CAS No.: 29081-56-9), PFOS-NH(OH)<sub>2</sub> (CAS No.: 70225-14-8), PFOS-N( $C_2H_5$ )<sub>4</sub> (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)



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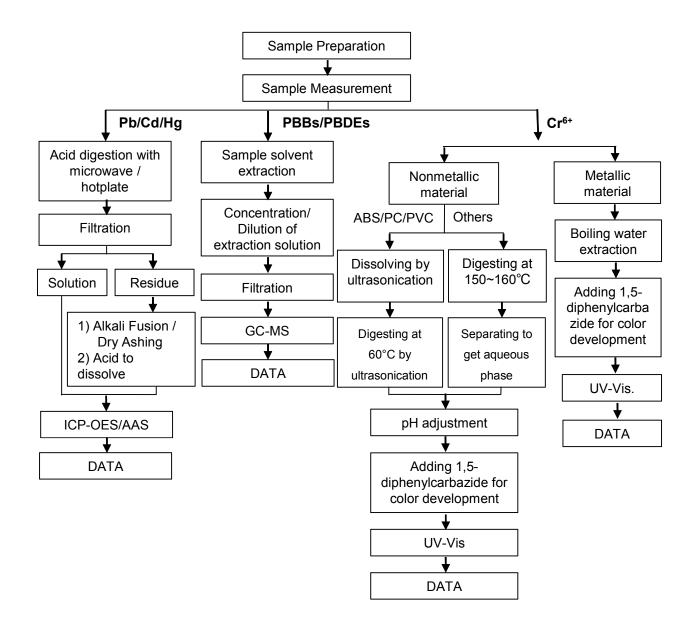
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#### **ATTACHMENTS**

#### Pb/Cd/Hg/Cr6+/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr6+ and PBBs/PBDEs test method excluded).





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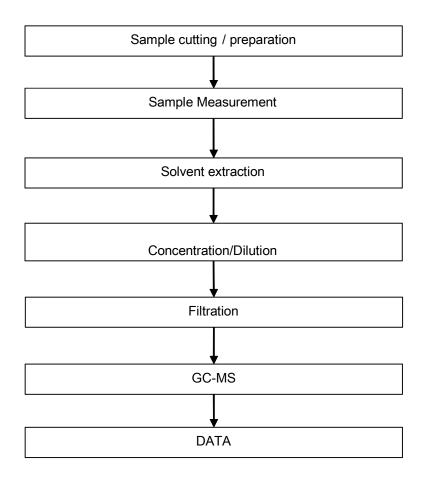
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#### **ATTACHMENTS**

#### **Phthalates Testing Flow Chart**





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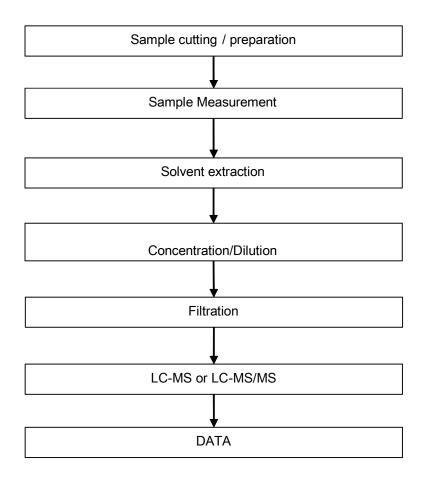
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### **ATTACHMENTS**

## PFOA / PFOS Testing Flow Chart





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Sample photo:



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**Test Report** No. CANEC2117633802 Date: 27 Sep 2021 Page 1 of 8

SHENZHEN CITY TONGHUA INDUSTRY CO.,LTD
TONGHUA MANSIN TONGLE XINBU VILLANG TOWN SHENZHEN CITY CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: Bright Tin(SN)

SGS Job No. : CP21-051017 - SZ

Date of Sample Received: 18 Sep 2021

Testing Period: 18 Sep 2021 - 27 Sep 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs),

Polybrominated diphenyl ethers (PBDEs) and Phthalates such as

Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen Approved Signatory





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#### **Test Report** No. CANEC2117633802 Date: 27 Sep 2021 Page 2 of 8

Test Results:

## Test Part Description:

Specimen No. SGS Sample ID Description

SN<sub>1</sub> CAN21-176338.002 Silver-gray plated metal

### Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL)

(4) "-" = Not Regulated

## RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC Test Method: 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Cadmium (Cd)         100         mg/kg         2         ND           Lead (Pb)         1,000         mg/kg         2         29           Mercury (Hg)         1,000         mg/kg         2         ND           Hexavalent Chromium (Cr(VI))▼         -         μg/cm²         0.10         ND           Sum of PBBs         1,000         mg/kg         -         ND           Monobromobiphenyl         -         mg/kg         5         ND           Dibromobiphenyl         -         mg/kg         5         ND           Tribromobiphenyl         -         mg/kg         5         ND           Tetrabromobiphenyl         -         mg/kg         5         ND           Pentabromobiphenyl         -         mg/kg         5         ND	Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Mercury (Hg)         1,000         mg/kg         2         ND           Hexavalent Chromium (Cr(VI))▼         -         μg/cm²         0.10         ND           Sum of PBBs         1,000         mg/kg         -         ND           Monobromobiphenyl         -         mg/kg         5         ND           Dibromobiphenyl         -         mg/kg         5         ND           Tribromobiphenyl         -         mg/kg         5         ND           Tetrabromobiphenyl         -         mg/kg         5         ND	Cadmium (Cd)	100	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼-μg/cm²0.10NDSum of PBBs1,000mg/kg-NDMonobromobiphenyl-mg/kg5NDDibromobiphenyl-mg/kg5NDTribromobiphenyl-mg/kg5NDTetrabromobiphenyl-mg/kg5ND	Lead (Pb)	1,000	mg/kg	2	29
Sum of PBBs         1,000         mg/kg         -         ND           Monobromobiphenyl         -         mg/kg         5         ND           Dibromobiphenyl         -         mg/kg         5         ND           Tribromobiphenyl         -         mg/kg         5         ND           Tetrabromobiphenyl         -         mg/kg         5         ND	Mercury (Hg)	1,000	mg/kg	2	ND
Monobromobiphenyl-mg/kg5NDDibromobiphenyl-mg/kg5NDTribromobiphenyl-mg/kg5NDTetrabromobiphenyl-mg/kg5ND	Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND
Dibromobiphenyl - mg/kg 5 ND Tribromobiphenyl - mg/kg 5 ND Tetrabromobiphenyl - mg/kg 5 ND	Sum of PBBs	1,000	mg/kg	-	ND
Tribromobiphenyl - mg/kg 5 ND Tetrabromobiphenyl - mg/kg 5 ND	Monobromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl - mg/kg 5 ND	Dibromobiphenyl	-	mg/kg	5	ND
	Tribromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl - mg/kg 5 ND	Tetrabromobiphenyl	-	mg/kg	5	ND
	Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl - mg/kg 5 ND	Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl - mg/kg 5 ND	Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl - mg/kg 5 ND	Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl - mg/kg 5 ND	Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl - mg/kg 5 ND	Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs 1,000 mg/kg - ND	Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether - mg/kg 5 ND	Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether - mg/kg 5 ND	Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether - mg/kg 5 ND	Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether - mg/kg 5 ND	Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether - mg/kg 5 ND	Pentabromodiphenyl ether	-	mg/kg	5	ND



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Test Report	No. CANEC21176338	02	Date: 2	27 Sep 2021	Page 3 of 8
Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>	
Hexabromodiphenyl ether	-	mg/kg	5	ND	
Heptabromodiphenyl ether	-	mg/kg	5	ND	
Octabromodiphenyl ether	-	mg/kg	5	ND	
Nonabromodiphenyl ether	-	mg/kg	5	ND	
Decabromodiphenyl ether	-	mg/kg	5	ND	
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND	
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND	
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND	
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND	

### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586 37.25
- (3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
  - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating
  - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive unavoidable coating variations may influence the determination Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

## Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives

Test Method: With reference to CEN/TS15968:2010, analysis was performed by LC-MS or LC-MS/MS.

Test Item(s)	CAS NO.	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Perfluorooctanoic acid (PFOA) and its salts+	335-67-1	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) ^	1763-23-1	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide(MeFOSA)	31506-32-8	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol(MeFOSE)	24448-09-7	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol(EtFOSE)	1691-99-2	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) and its derivatives	-	mg/kg	-	ND



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Date: 27 Sep 2021

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Notes:

(1) + PFOA and its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1); (2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH₄ (CAS No.: 29081-56-9), PFOS-NH(OH)<sub>2</sub> (CAS No.: 70225-14-8), PFOS-N(C<sub>2</sub>H<sub>5</sub>)<sub>4</sub> (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)



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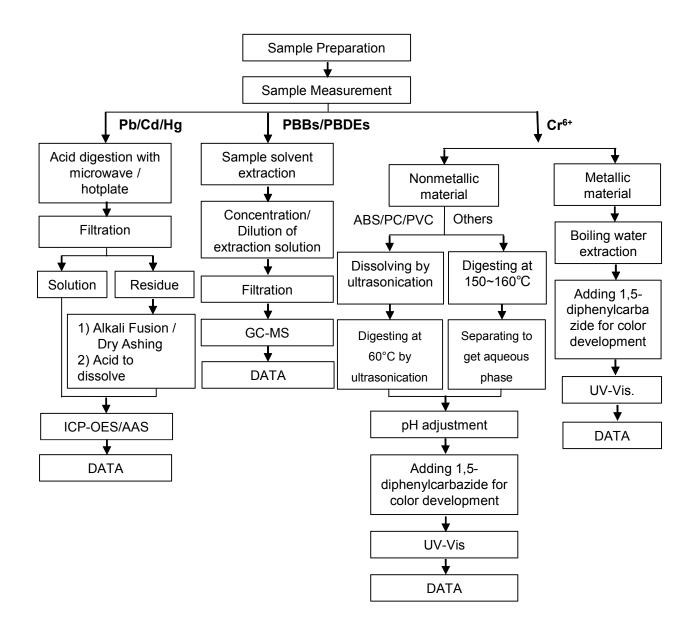
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### **ATTACHMENTS**

## Pb/Cd/Hg/Cr6+/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr6+ and PBBs/PBDEs test method excluded).





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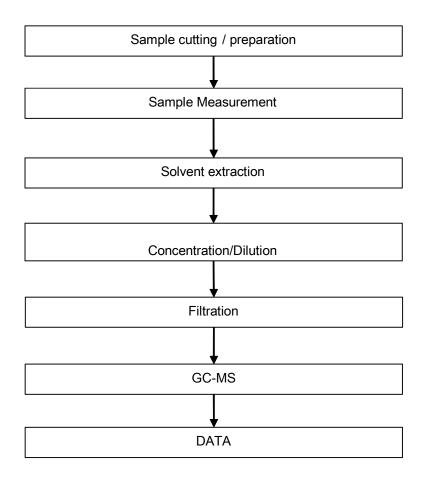
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## **Phthalates Testing Flow Chart**





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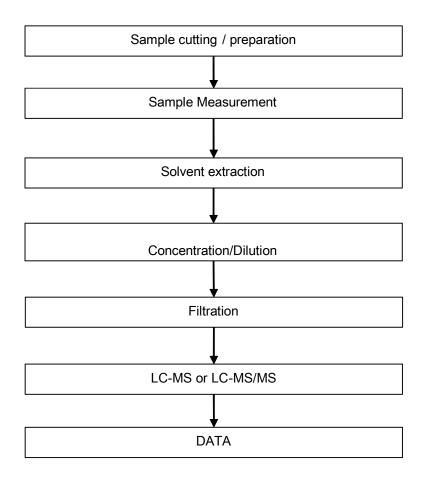
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### **ATTACHMENTS**

## PFOA / PFOS Testing Flow Chart





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Sample photo:



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**Test Report** No. CANEC2117633803 Date: 27 Sep 2021 Page 1 of 8

SHENZHEN CITY TONGHUA INDUSTRY CO.,LTD
TONGHUA MANSIN TONGLE XINBU VILLANG TOWN SHENZHEN CITY CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: Nickel(Ni)

SGS Job No. : CP21-051017 - SZ

Date of Sample Received: 18 Sep 2021

Testing Period: 18 Sep 2021 - 27 Sep 2021

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs),

Polybrominated diphenyl ethers (PBDEs) and Phthalates such as

Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), and Diisobutyl phthalate (DIBP) comply with the limits as set by

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Allie Chen

Allie Chen
Approved Signatory





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#### **Test Report** No. CANEC2117633803 Date: 27 Sep 2021 Page 2 of 8

Test Results:

## Test Part Description:

Specimen No. SGS Sample ID Description

> SN<sub>1</sub> CAN21-176338.003 Silver-gray plated metal

### Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL)

(4) "-" = Not Regulated

## RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC Test Method: 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>003</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	37
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND



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Test Report	No. CANEC21176338	03	Date: 2	7 Sep 2021	Page 3 of 8
Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>003</u>	
Hexabromodiphenyl ether	-	mg/kg	5	ND	
Heptabromodiphenyl ether	-	mg/kg	5	ND	
Octabromodiphenyl ether	-	mg/kg	5	ND	
Nonabromodiphenyl ether	-	mg/kg	5	ND	
Decabromodiphenyl ether	-	mg/kg	5	ND	
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND	
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND	
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND	
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND	

### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP\_ORG\_ID,FSP\_LANG\_ID:12586 37.25
- (3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
  - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating
  - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive unavoidable coating variations may influence the determination Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

## Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives

Test Method: With reference to CEN/TS15968:2010, analysis was performed by LC-MS or LC-MS/MS.

Test Item(s)	CAS NO.	<u>Unit</u>	<u>MDL</u>	<u>003</u>
Perfluorooctanoic acid (PFOA) and its salts+	335-67-1	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) ^	1763-23-1	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide(MeFOSA)	31506-32-8	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol(MeFOSE)	24448-09-7	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol(EtFOSE)	1691-99-2	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) and its derivatives	-	mg/kg	-	ND



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Notes:

(1) + PFOA and its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1); (2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH<sub>4</sub> (CAS No.: 29081-56-9), PFOS-NH(OH)<sub>2</sub> (CAS No.: 70225-14-8), PFOS-N( $C_2H_5$ )<sub>4</sub> (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)



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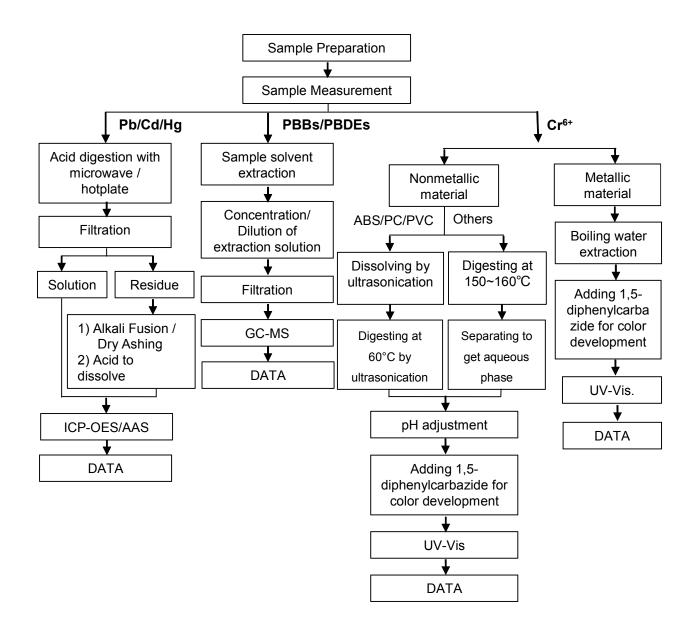
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## Pb/Cd/Hg/Cr6+/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr<sup>6+</sup> and PBBs/PBDEs test method excluded).





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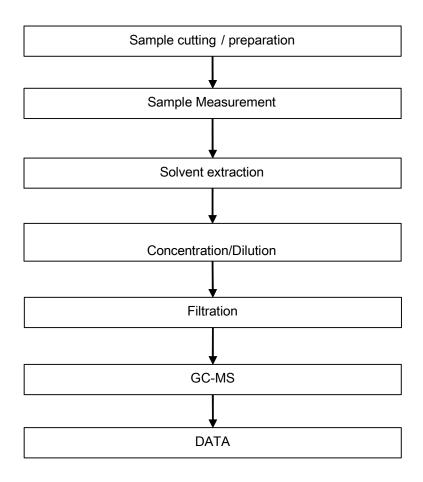


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## **Phthalates Testing Flow Chart**





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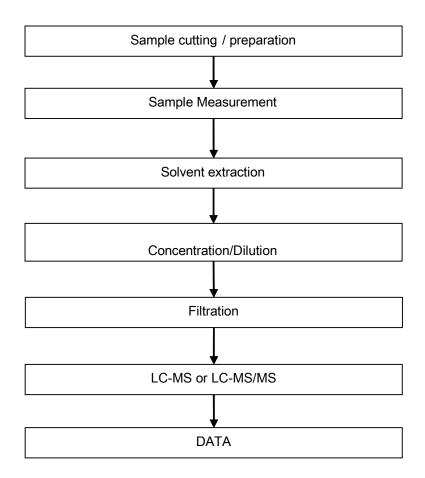
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## PFOA / PFOS Testing Flow Chart





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